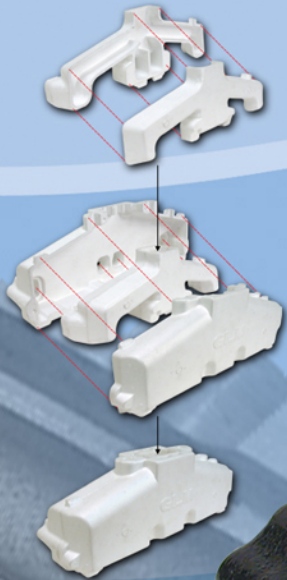


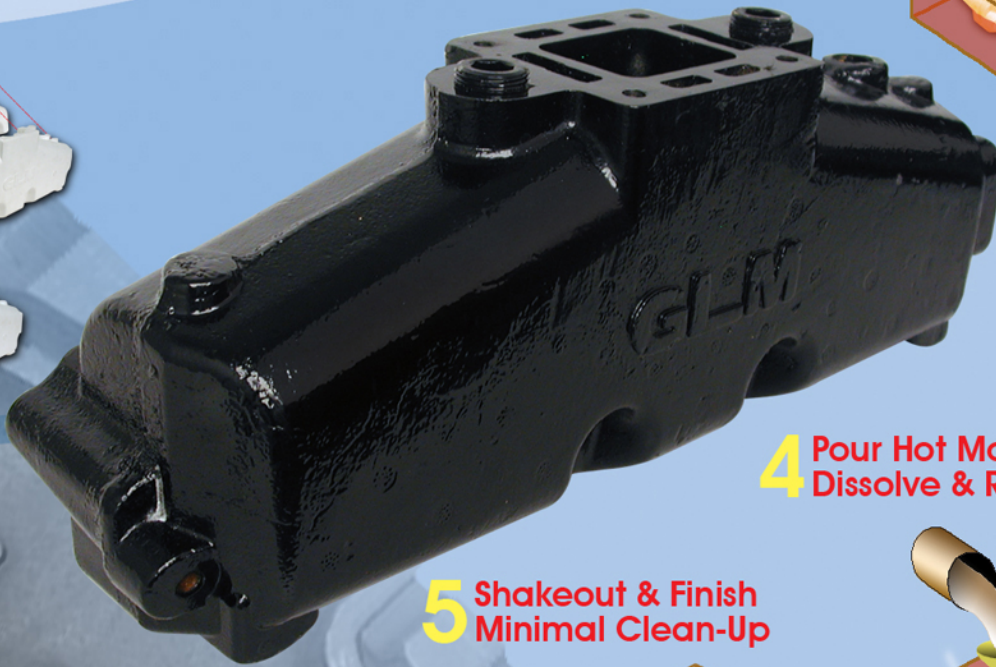
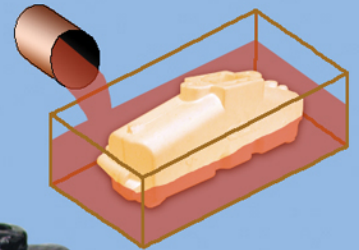
1 Complex Pattern Making
Molding of Multiple Pieces



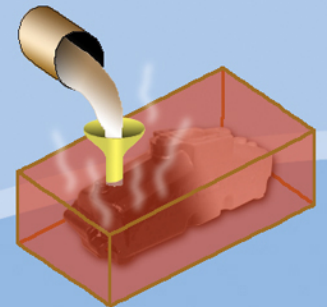
2 Pattern Coating
(Spray or Dip)



3 Invest Pattern in Flask &
Sand Fill with Compaction



4 Pour Hot Molten Metal to
Dissolve & Replace Pattern



5 Shakeout & Finish
Minimal Clean-Up

