

**51630**

OEM: 856883

**Exhaust Manifold Assembly****Iron  
Casting**

For Volvo Penta Model AQ & BB  
200, 205, 211, 231, 225, 260, 271  
290, 311, 500, 501, 570, 571, 572  
GM 305/350 CID V8 Small Block (1993 & Before)

**Kit Contains:**

QTY	Description	GLM	OEM
1	Exhaust Manifold	51630	856883
1	Gasket, Manifold	31100	3852468
1	Gasket, Elbow	35080	857618
1	Elbow Fitting	13970	3852538
1	Reducer	13983	N/A
1	Drain Plug Kit	13992	N/A