

## Instruction Sheet for Mercruiser

### Model 120/140 - Inline 4, 153/181 CID, 4-Cyl. (1982-95)

If re-using the existing **Adaptor Piece**, order parts from **Old Style Option**.  
Otherwise, order parts from **New Style Option**.  
You must re-use OEM Exhaust Tube for both styles.

OLD STYLE OPTION	NEW STYLE OPTION
 <p><b>No. 51130</b> EXHAUST ELBOW OEM: 76325A2</p> <p><b>No. 01056</b> HOSE CLAMP OEM: 54-815504456</p> <p><b>No. 89070</b> EXHAUST TUBE OEM: 70981A3</p> <p><b>No. 01100</b> HOSE CLAMP OEM: 54-815504372</p> <p><b>* Adaptor Piece</b> RE-USE IF ORDERING PARTS FROM THIS COLUMN</p> <p><b>* Exhaust Tube</b> RE-USE EXISTING OEM EXHAUST TUBE</p> <p><b>No. 01056</b> HOSE CLAMP OEM: 54-815504456</p> <p><b>No. 89090</b> EXHAUST TUBE OEM: 32-90949T</p> <p><b>No. 01056</b> HOSE CLAMP OEM: 54-815504456</p> <p><b>No. 31520</b> GASKET OEM: 27-99777-2</p>	 <p><b>No. 51160</b> EXHAUST ELBOW OEM: 12076A2</p> <p><b>No. 01100</b> HOSE CLAMPS OEM: 54-815504372</p> <p><b>No. 89120</b> EXHAUST BELLOW OEM: 32-44348T</p> <p><b>No. 01100</b> HOSE CLAMPS OEM: 54-815504372</p> <p><b>* Exhaust Tube</b> RE-USE EXISTING OEM EXHAUST TUBE</p> <p><b>No. 01056</b> HOSE CLAMP OEM: 54-815504456</p> <p><b>No. 89090</b> EXHAUST TUBE OEM: 32-90949T</p> <p><b>No. 01056</b> HOSE CLAMP OEM: 54-815504456</p> <p><b>No. 31520</b> GASKET OEM: 27-99777-2</p>
<p><b>*GLM Does NOT manufacture or sell these adaptors or exhaust tubes.</b></p>	<p><b>The New Style does NOT need OEM Adaptor Piece.</b></p>

**No. 51210**  
EXHAUST MANIFOLD  
OEM: 806867A8



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