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**Rebuilding the Mercruiser Engine
Mounted Seawater Pump with the
GLM #12088 Rebuild Kit
OEM: 47-807151A14**

1. Install the Quad Ring (No. 84026) between the oil seal and the bearing housing.
2. Install the stainless steel Wear Plate (No. 12501) on the bearing housing with the sharp edge towards the housing.
3. Install the Gasket (No. 32731) on the Wear Plate (No. 12501).
4. Install the water pump Impeller (No. 89740) on the shaft.
5. Lightly coat the inside of the Impeller Housing (No. 12392) with marine grease.
6. Push the Impeller Housing (No. 12392) over the Impeller with a clockwise twisting motion.
7. Install the five Screws (No. 22452) through the Impeller Housing (No. 12392), Gasket (No. 32731) and Wear Plate (No. 12501). Thread the Screws into the bearing housing. Torque to 8-12 foot pounds in a cross pattern.

GLM No.12088 Rebuild Kit Includes:

5 Long Screws (No. 22452)	Impeller (No. 89740)
2 Short Screws (No. 22451)	Gasket (No. 32731)
5 Washers (No. 21720)	Wear Plate (No. 12501)
Impeller Housing (No. 12392)	Quad Ring (No. 84026)

