



Suzuki Catalog



GLM Products, Inc. is committed to producing the highest quality and cost efficient aftermarket marine products in the industry. At GLM, we use only the highest quality materials and most advanced technology for our product line, enabling us to produce the most reliable and compatible products for the marine aftermarket parts industry.

GLM offers an exciting line of exceptional products, which are brand new from factory and compatible and interchangeable with OEM application. Our in-house design and engineering teams enable us to make improvements on original OEM materials and designs. At GLM, we strive to include all new advancements, improvements, and superior materials with the ever-changing world of technology.

Consider the many additions to GLM's line over the past several years. No other aftermarket manufacturer can compare with our variety of products being offered that GLM has developed and re-designed. When you invest in a GLM product, you can be assured that you are receiving the highest quality aftermarket marine part available. GLM's innovation and exclusive aftermarket products keep us the only source for all your boat repair or maintenance needs.

At GLM Products, Inc. we deliver the highest quality and most complete line of over 4,000 aftermarket marine parts sold worldwide. At GLM, we are...

...the Leader of the Aftermarket Marine Parts Industry!



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Section 1

Suzuki

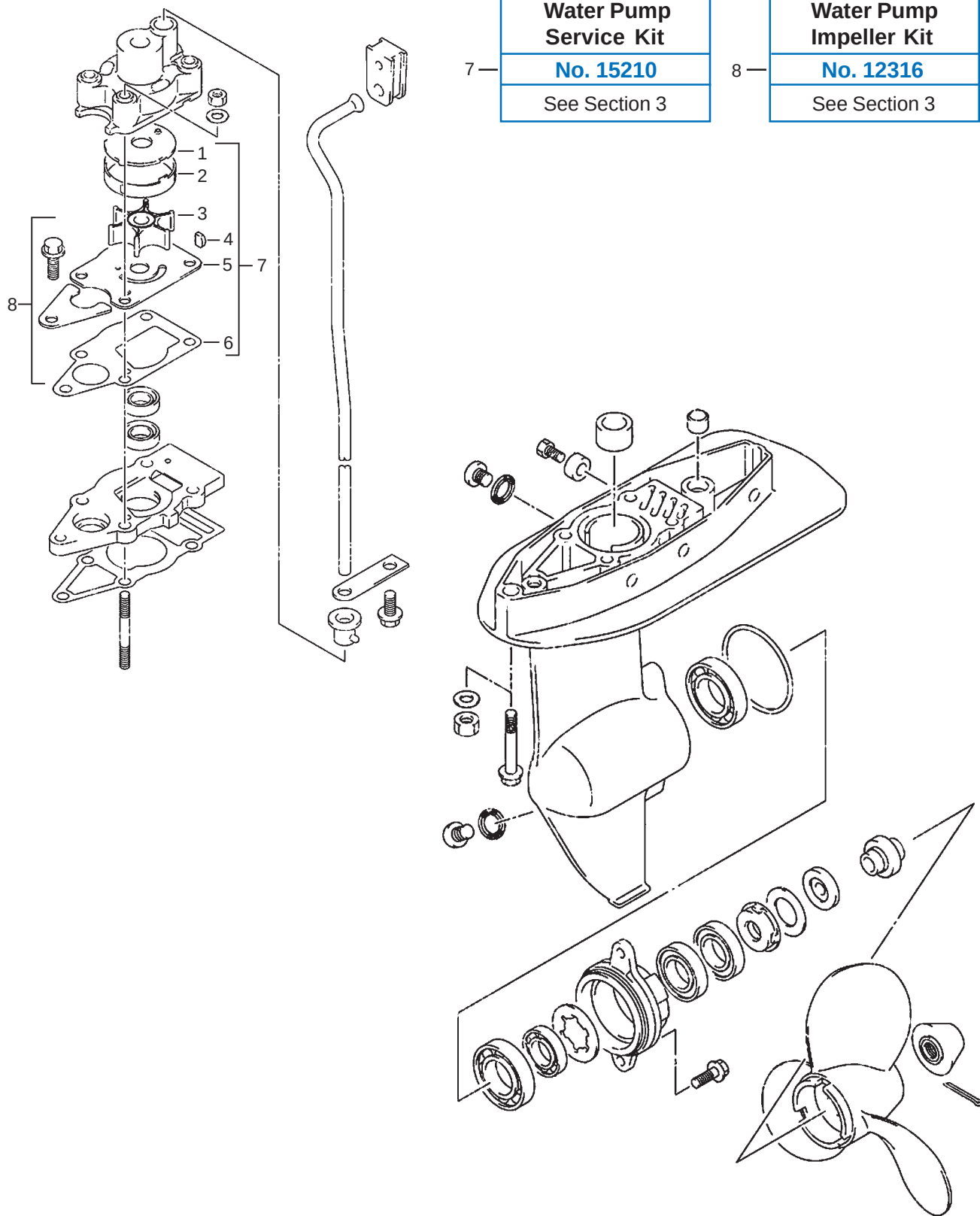
Gearcase Exploded Views

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4-STROKE

GEARCASE COMPONENTS - DF4, 4A, 6, 6A



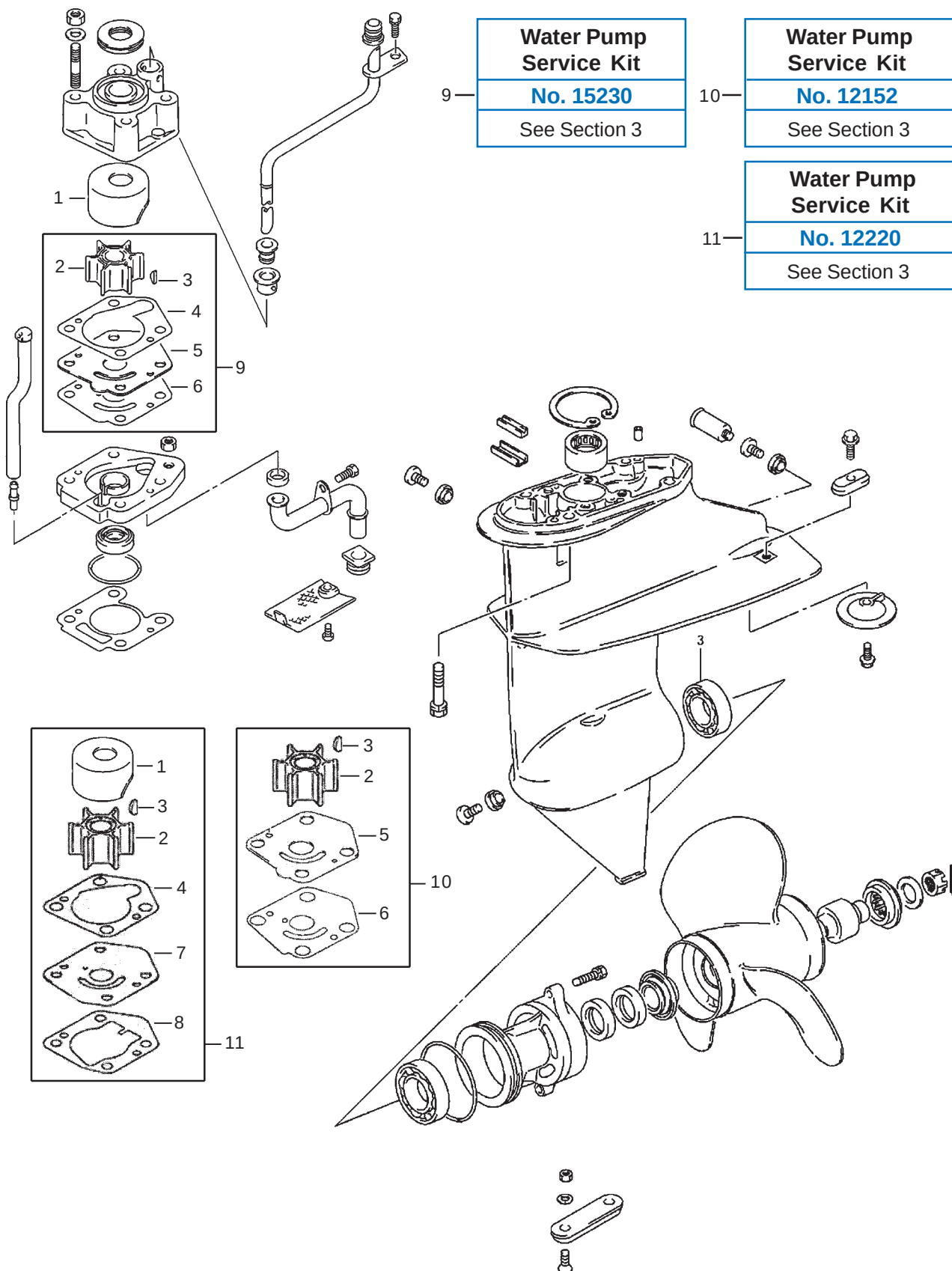
Suzuki

[illegible]

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4-STROKE

GEARCASE COMPONENTS - DF8A, 9.9, 9.9A, 9.9B, 15, 15A, 20A



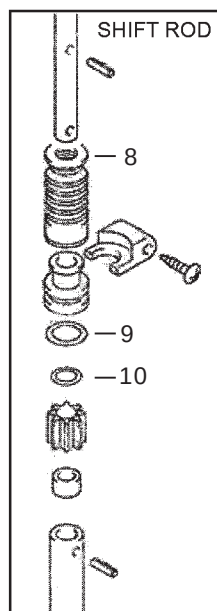
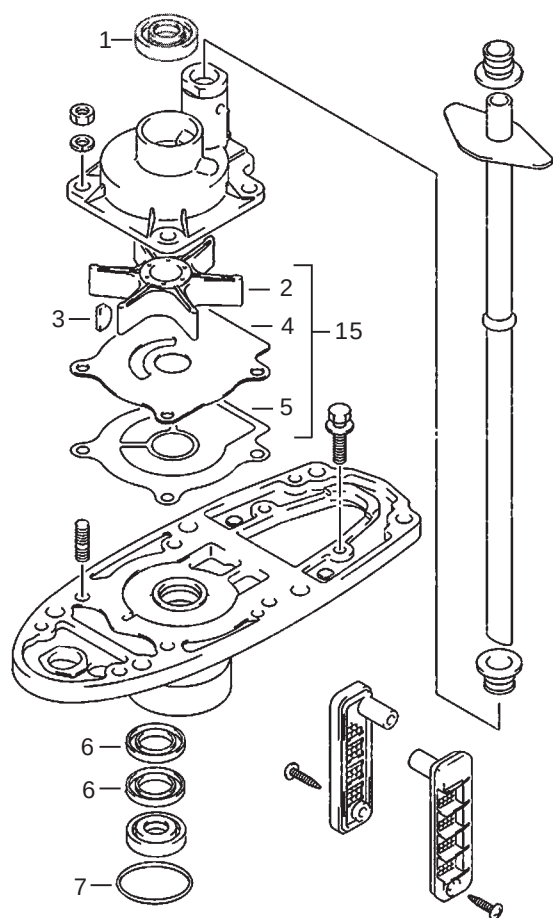
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[illegible]

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4-STROKE

GEARCASE COMPONENTS - DF25, 30, 40, 50



Water Pump Service Kit

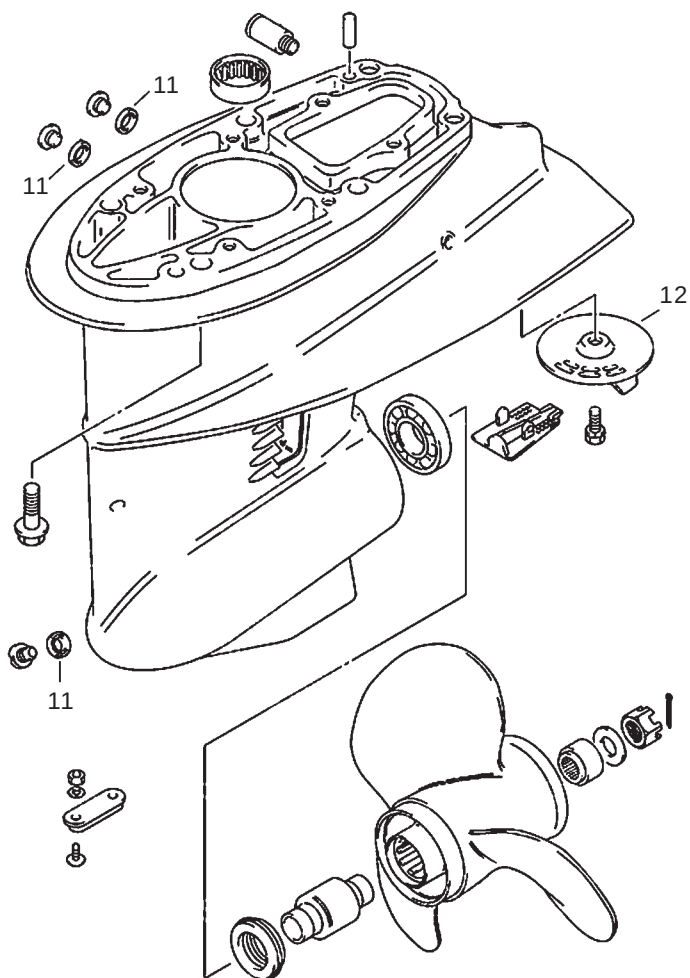
No. 15250

See Section 3

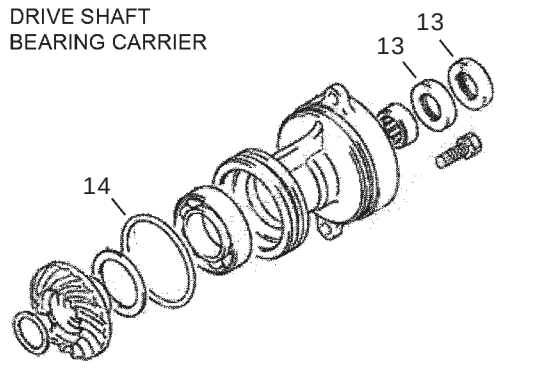
Gearcase Seal Kit

No. 87860

See Section 2



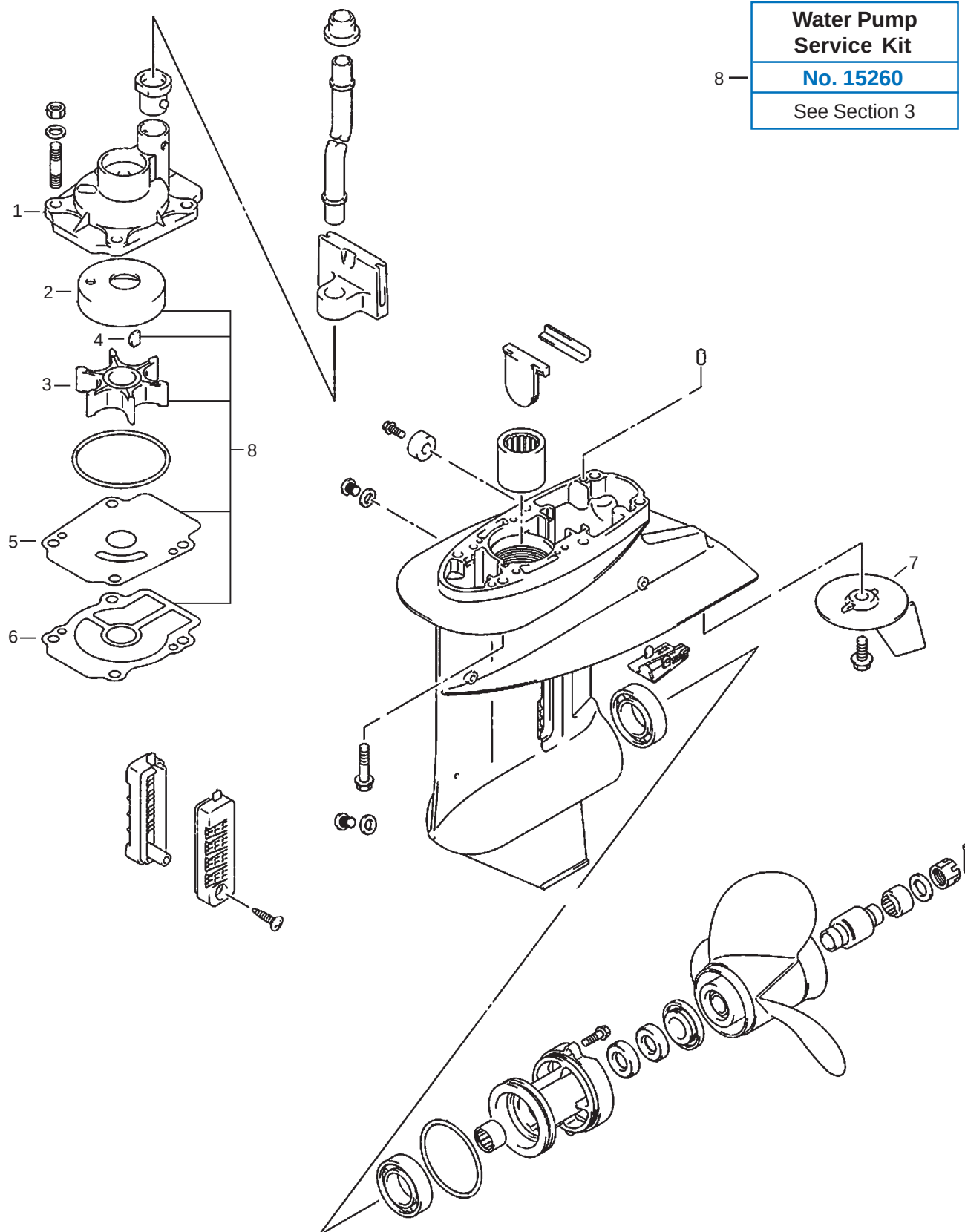
DRIVE SHAFT BEARING CARRIER



Suzuki

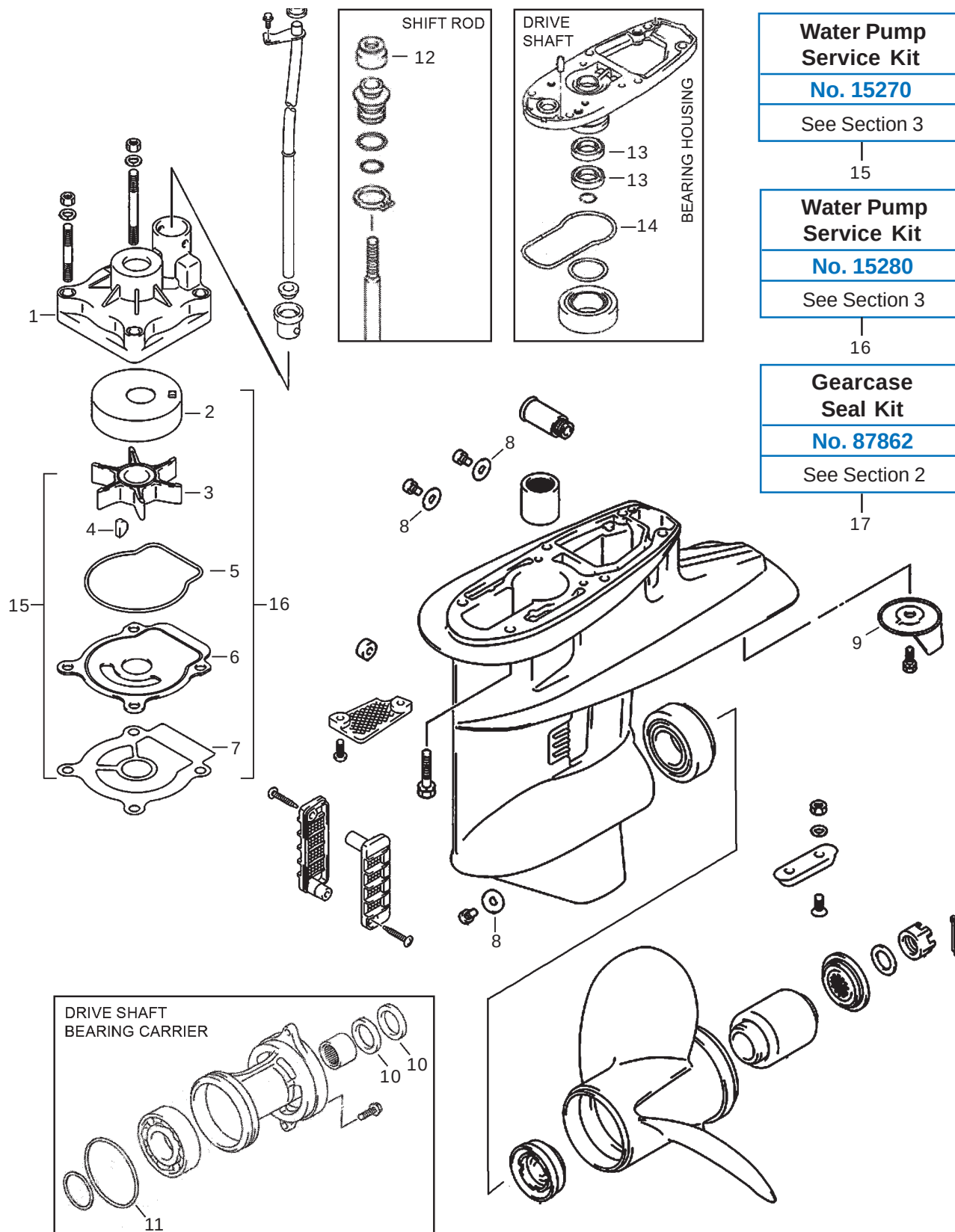
[illegible]

8 —	Water Pump Service Kit
	No. 15260
	See Section 3



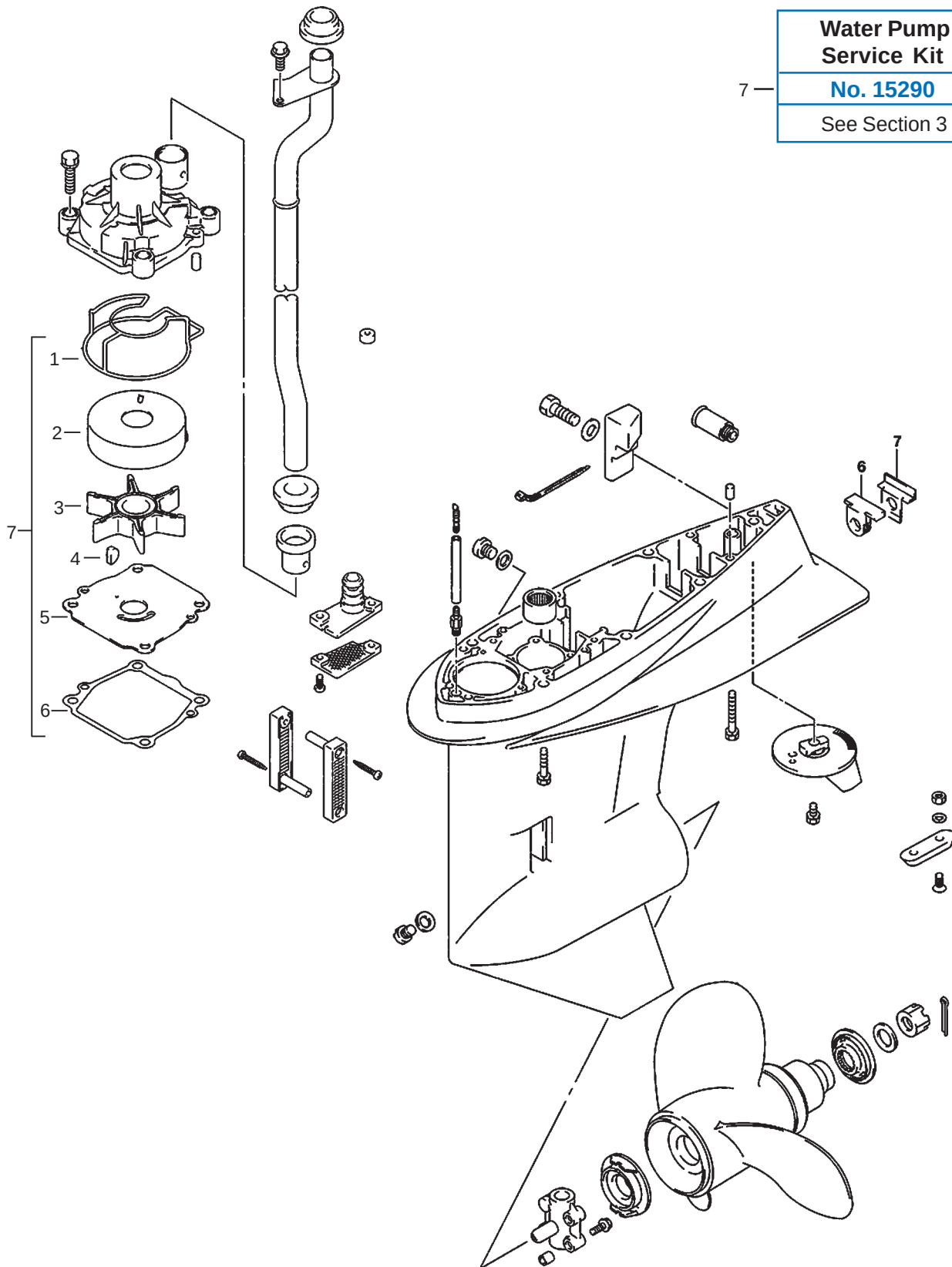
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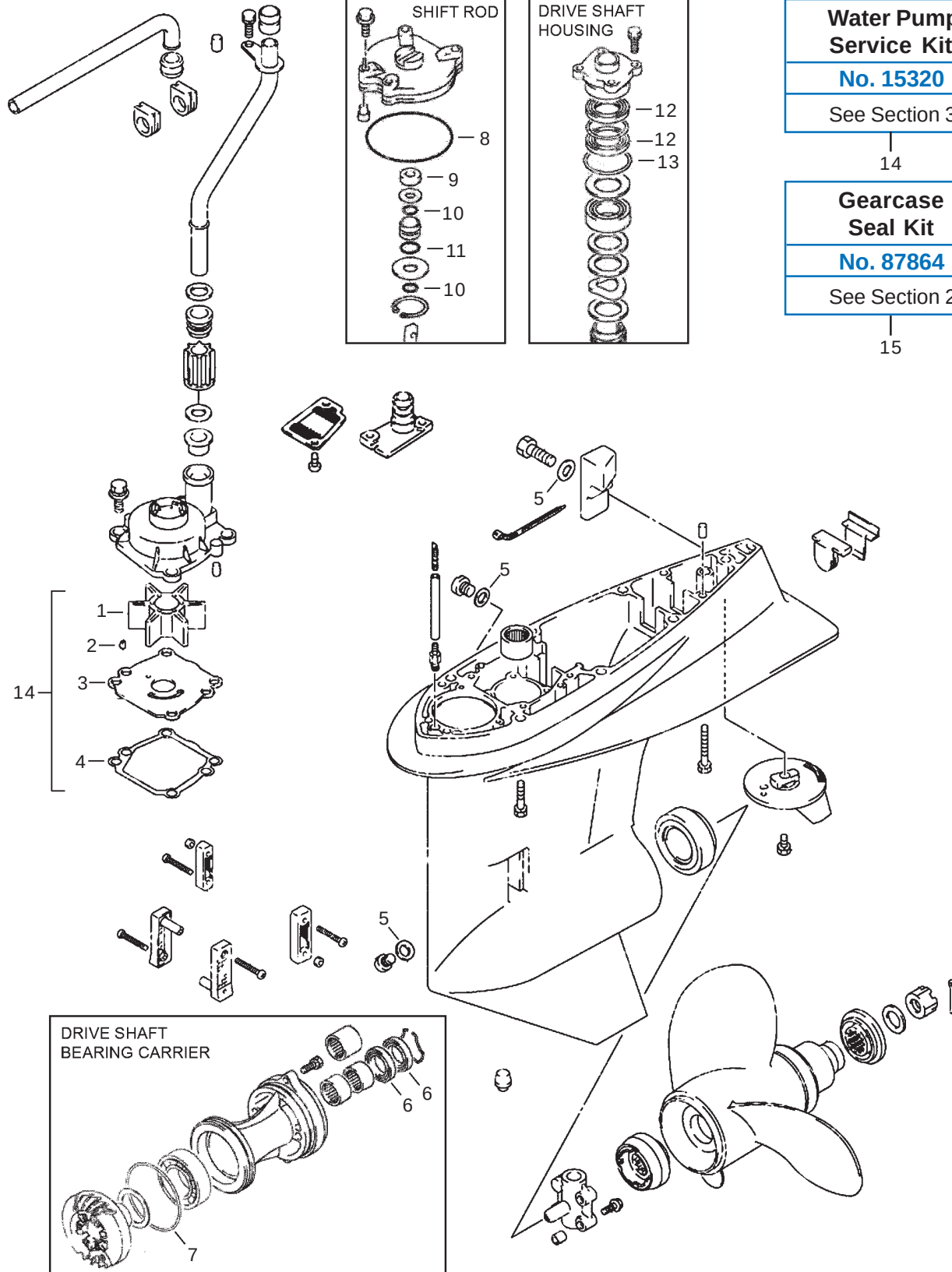
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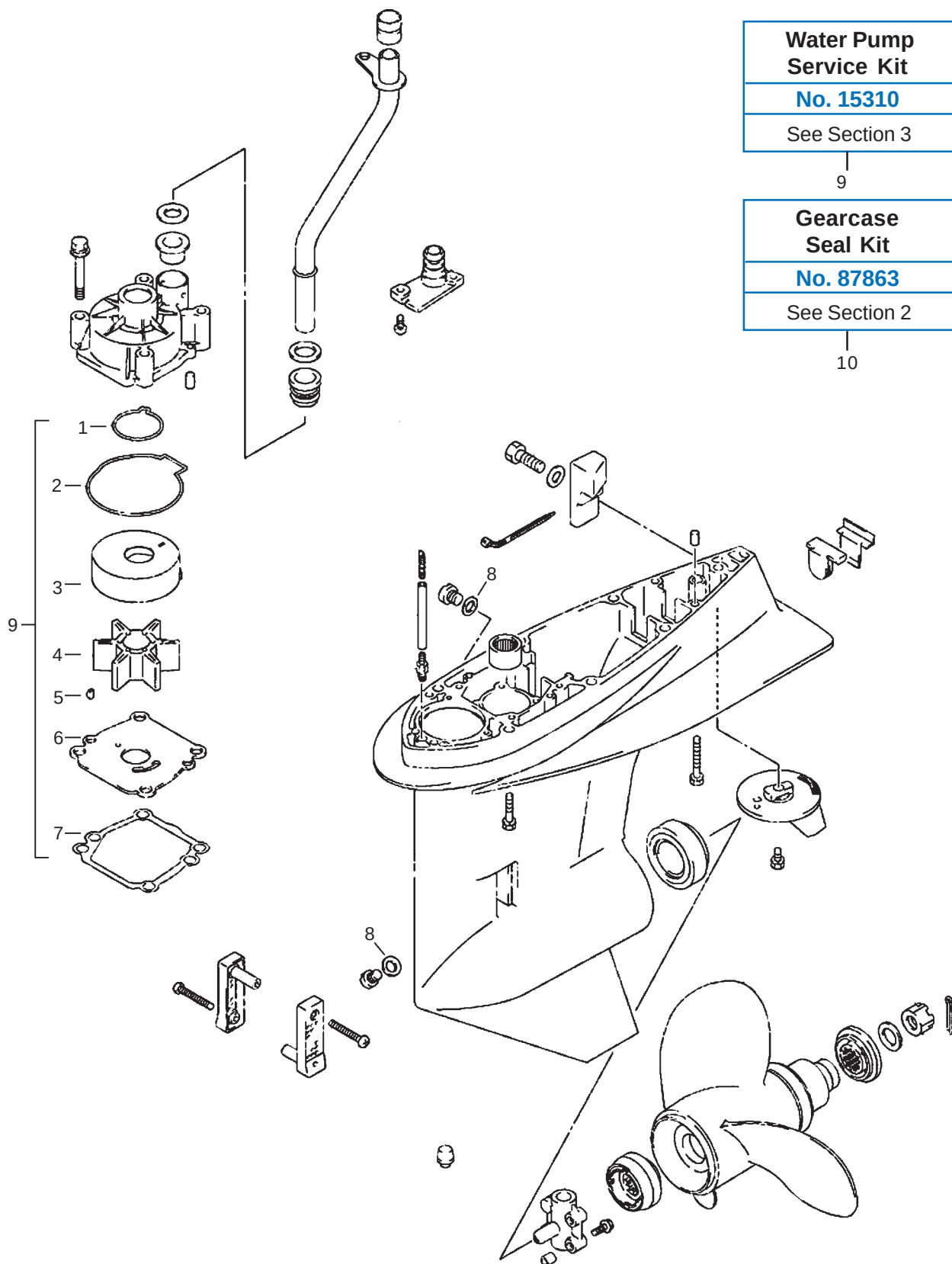
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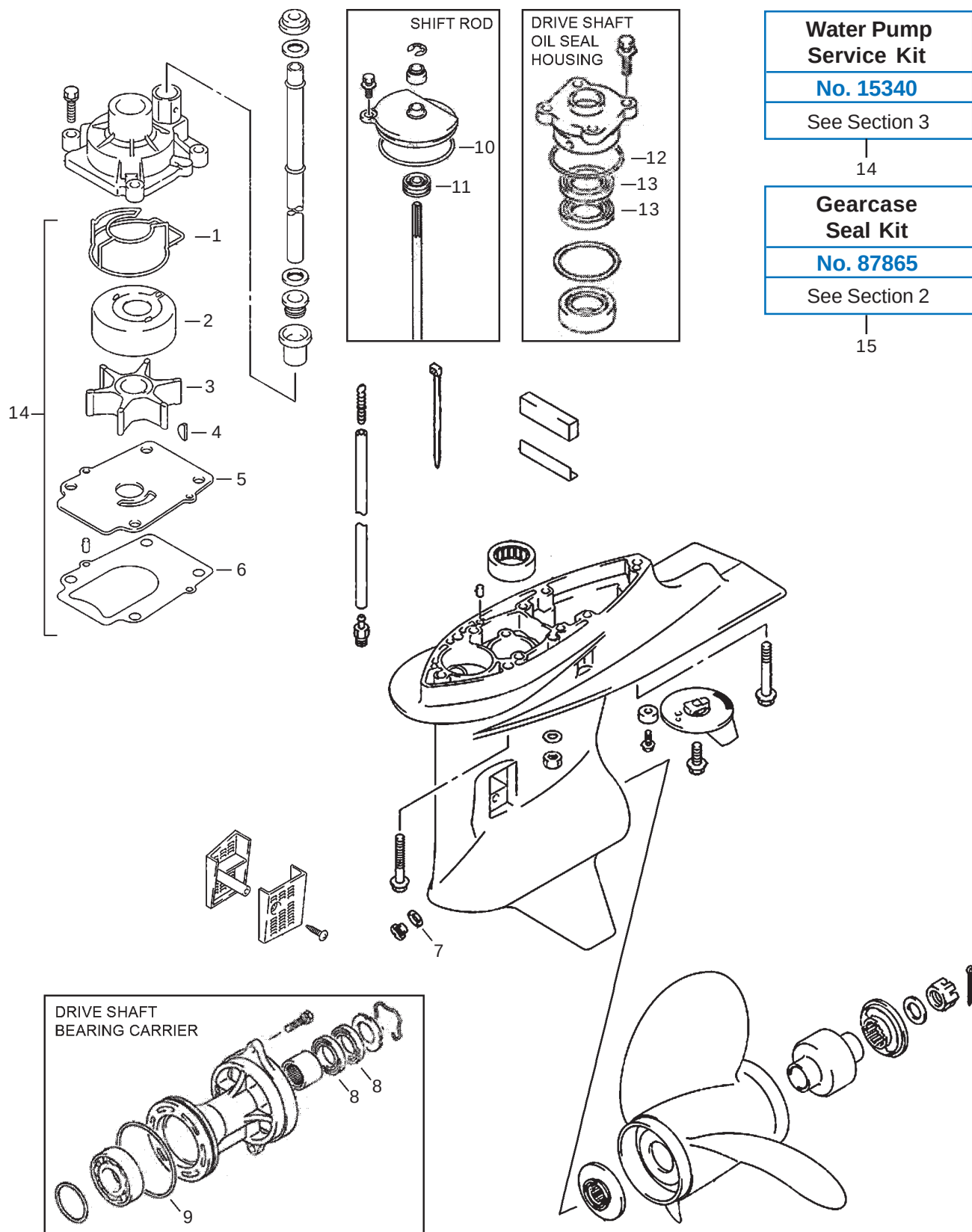
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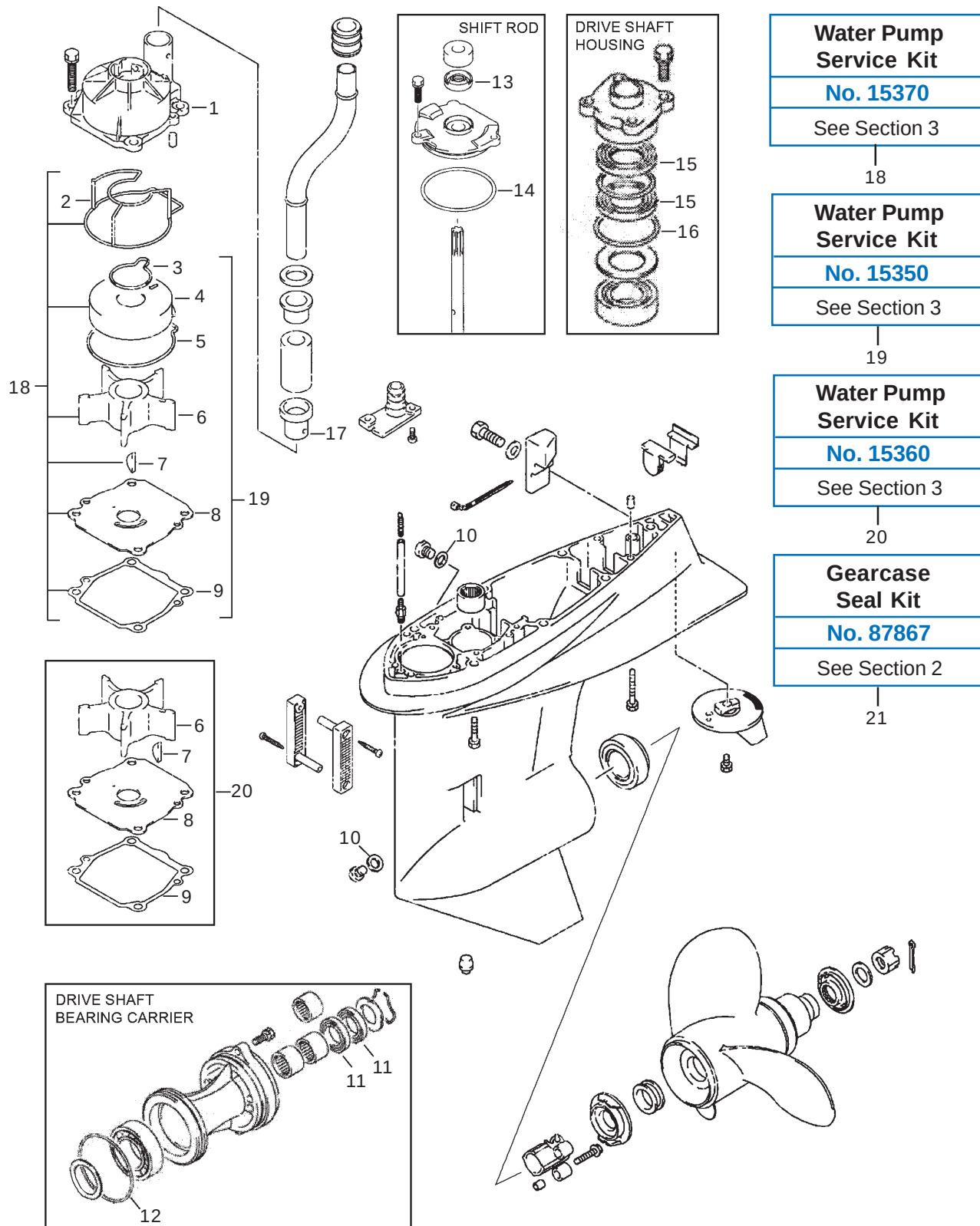
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4-STROKE

GEARCASE COMPONENTS - DF90, 100, 115 (2001-08), DF140 (2001-12) & DF115, 115A, 140A (2009 & Up)



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GEARCASE COMPONENTS - DF90, 100, 115 (2001-08), DF140 (2001-12) & DF115, 115A, 140A (2009 & Up)

4-STROKE

[illegible]

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4-STROKE

GEARCASE COMPONENTS - DF150, 150G, 150AP, 175, 175G, 175AP, 200A, 200AP (2006 & Up)

Water Pump Service Kit

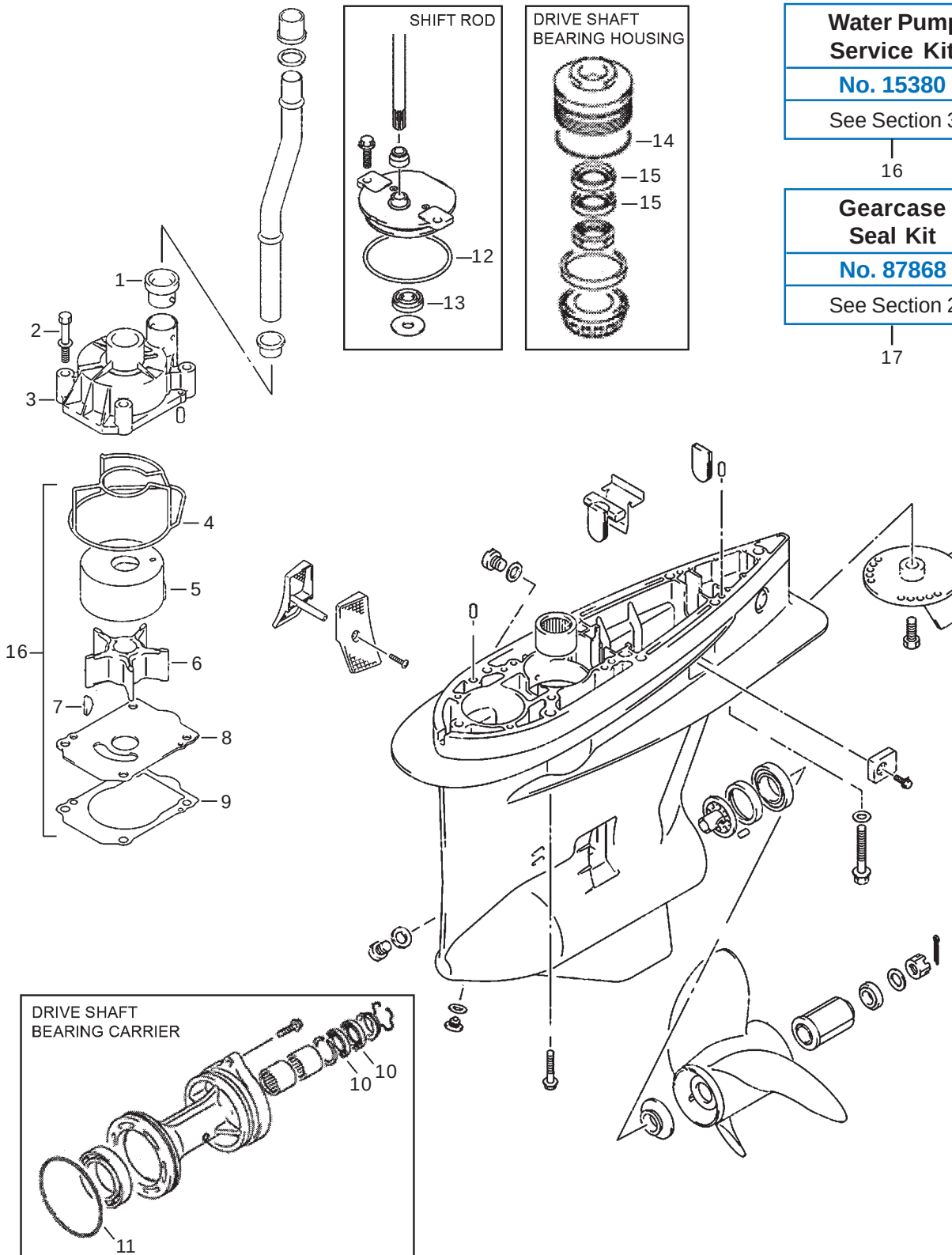
No. 15380

See Section 3

Gearcase Seal Kit

No. 87868

See Section 2

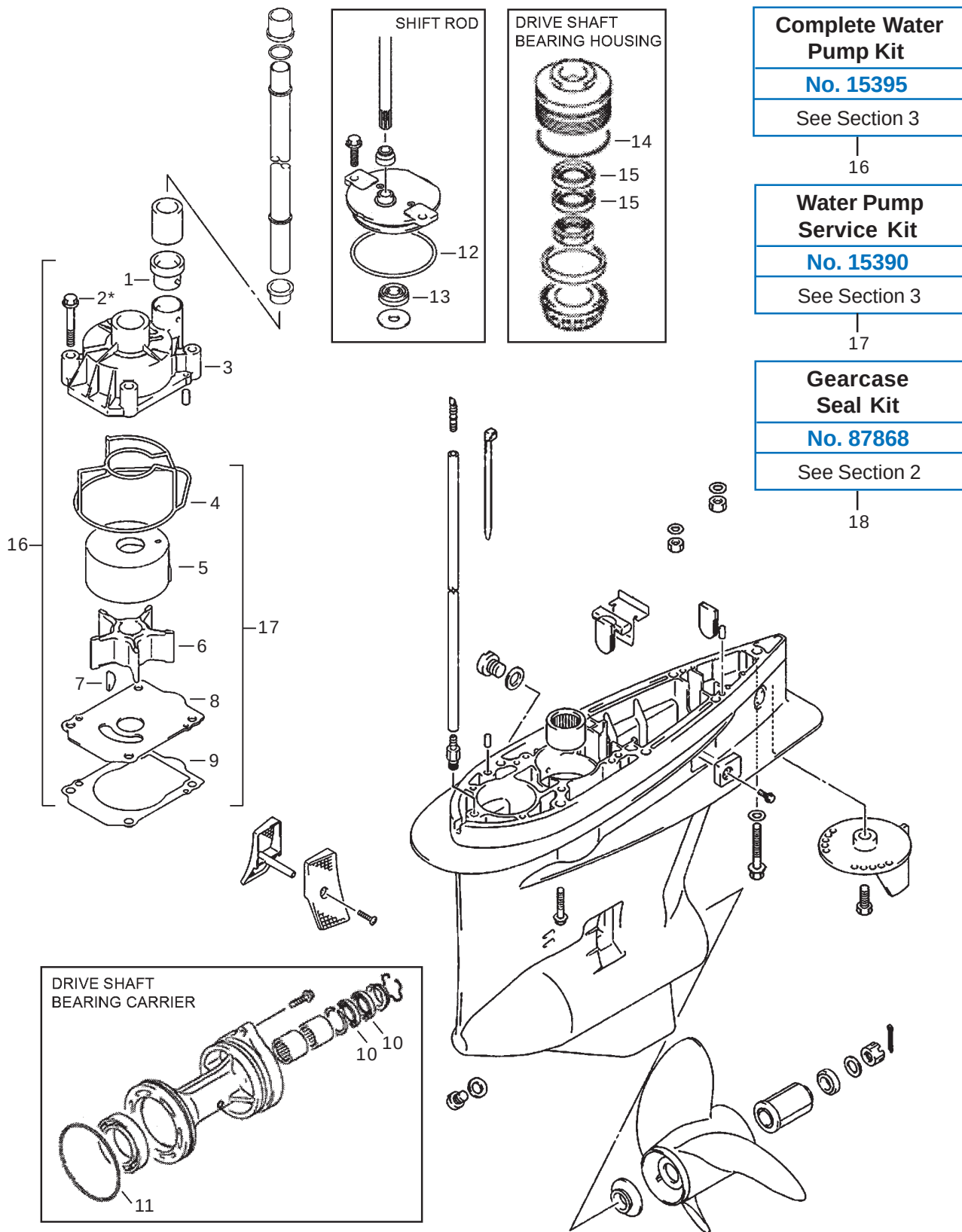


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GEARCASE COMPONENTS - DF150, 150G, 150AP, 175, 175G, 175AP, 200A, 200AP (2006 & Up)

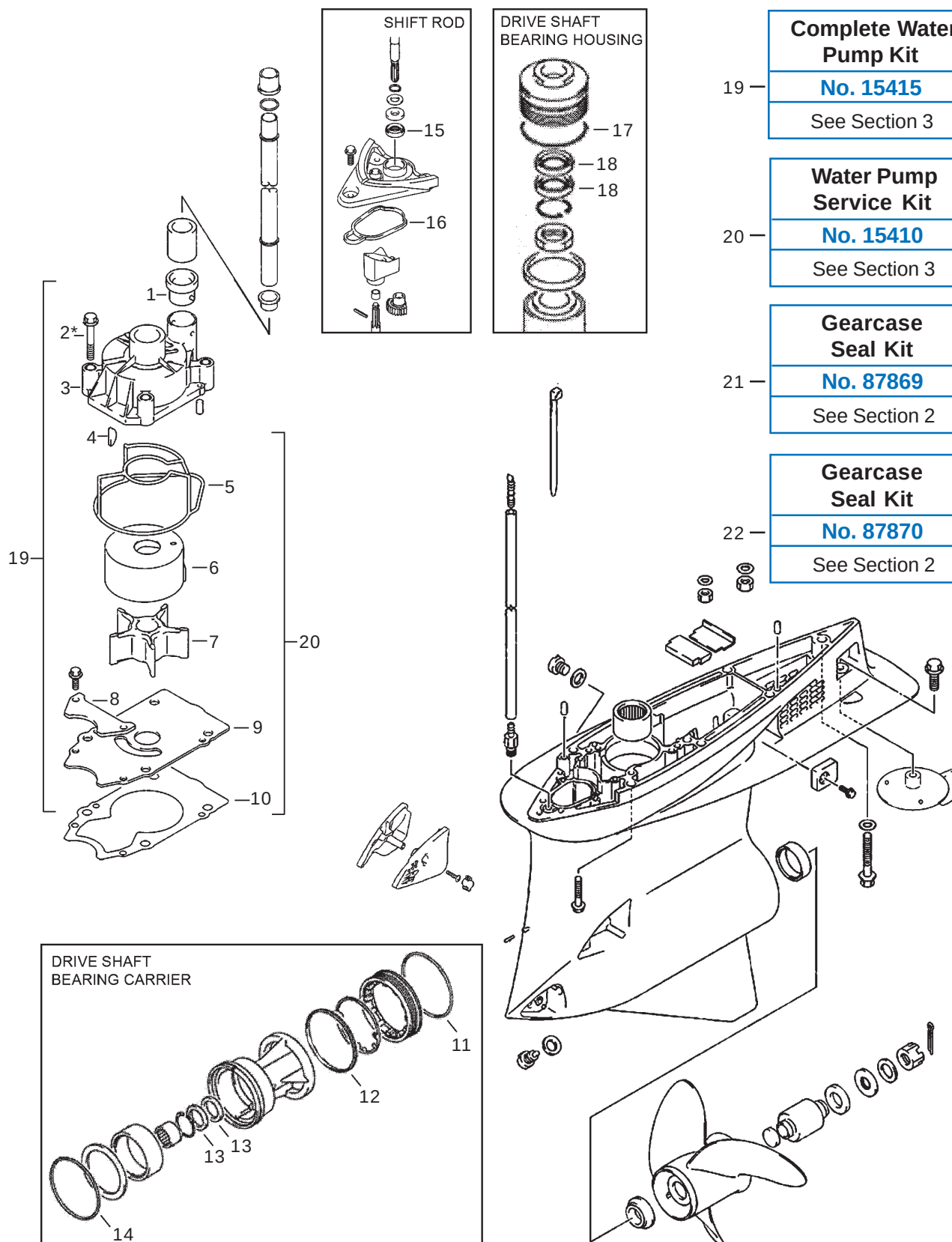
4-STROKE

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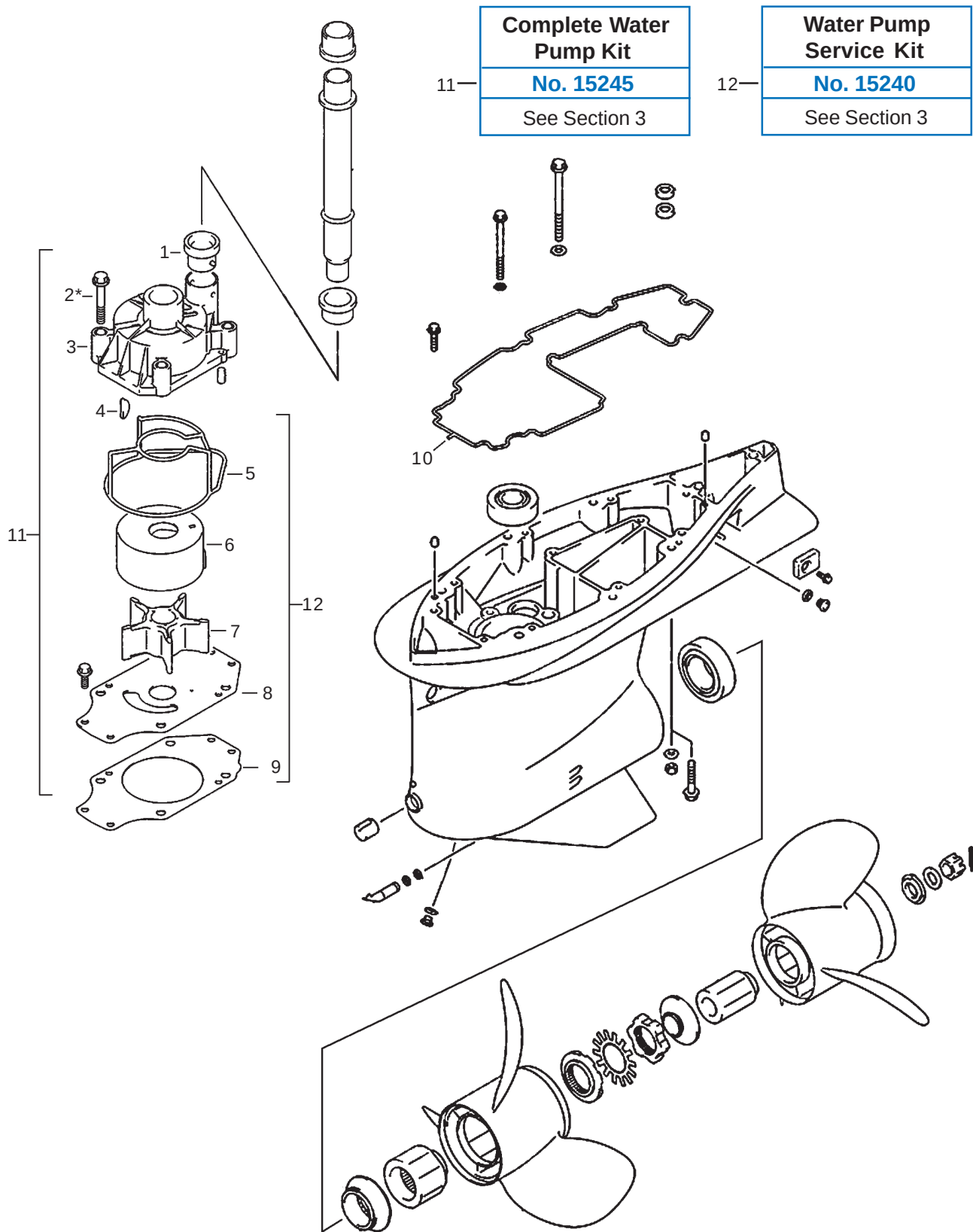
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4-STROKE

GEARCASE COMPONENTS - DF300, 350A, 350B



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2-STROKE

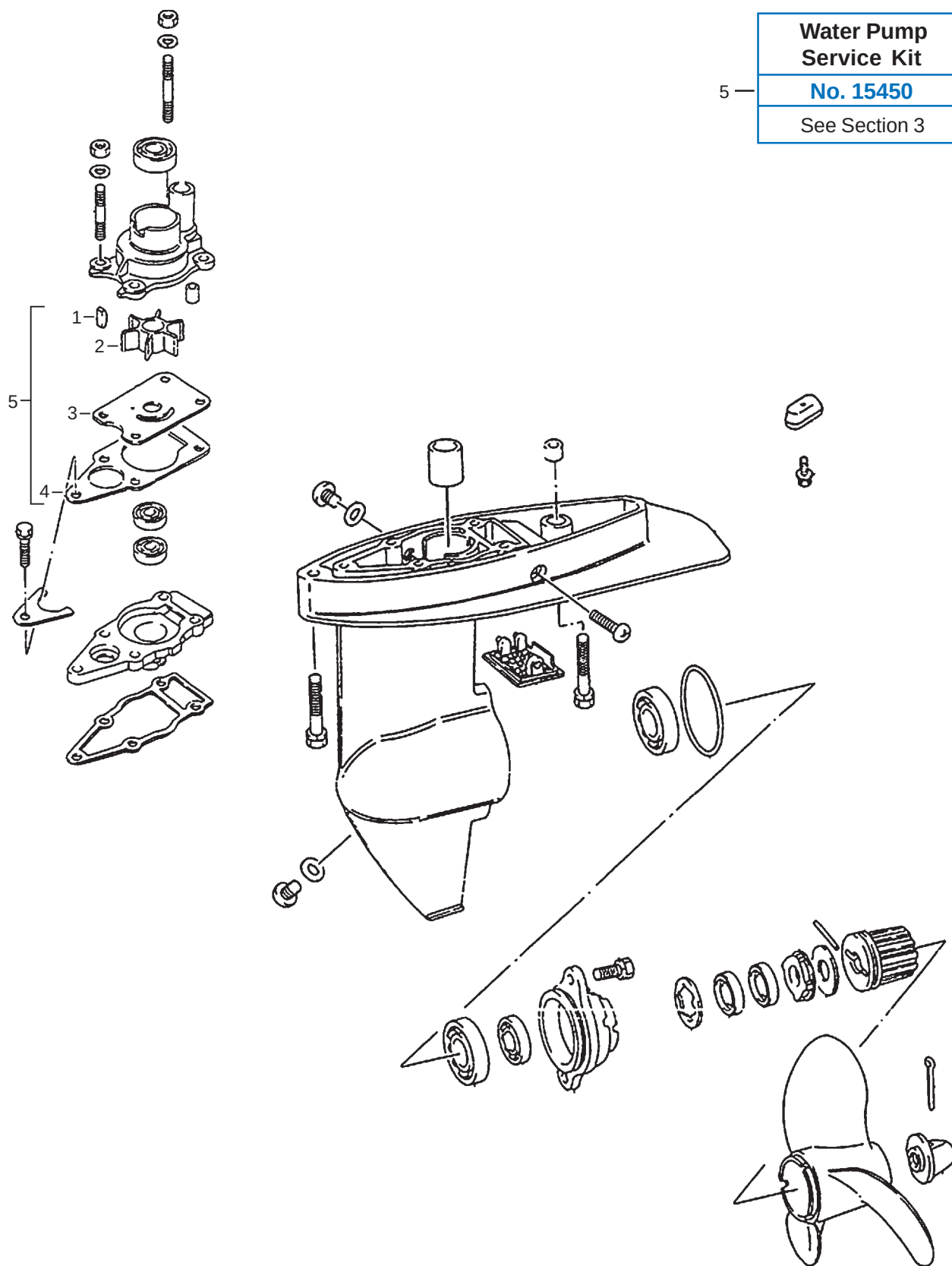
GEARCASE COMPONENTS - DT4 & DT5

Water Pump
Service Kit

No. 15450

See Section 3

5 —



Suzuki

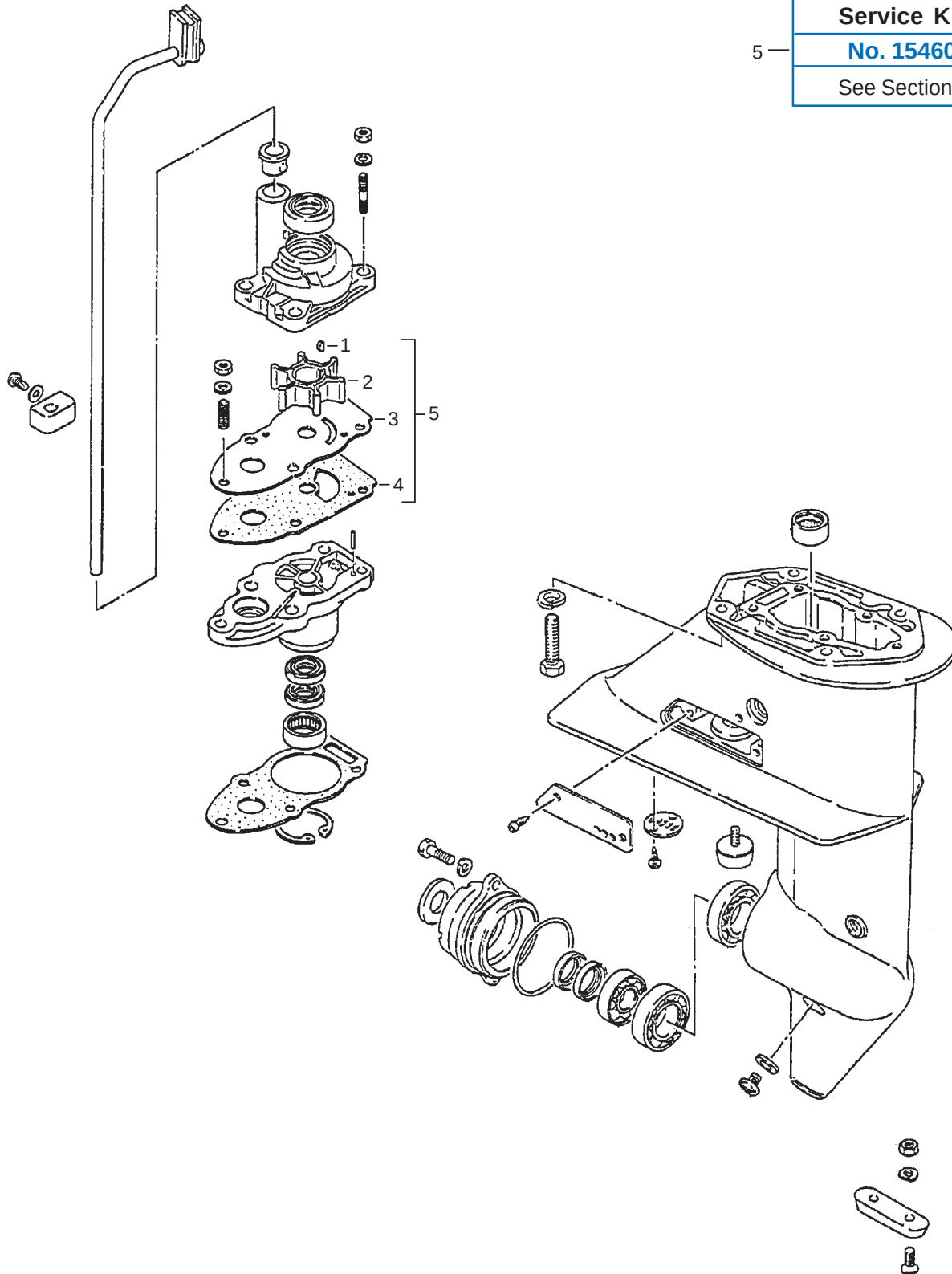
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Water Pump
Service Kit

No. 15460

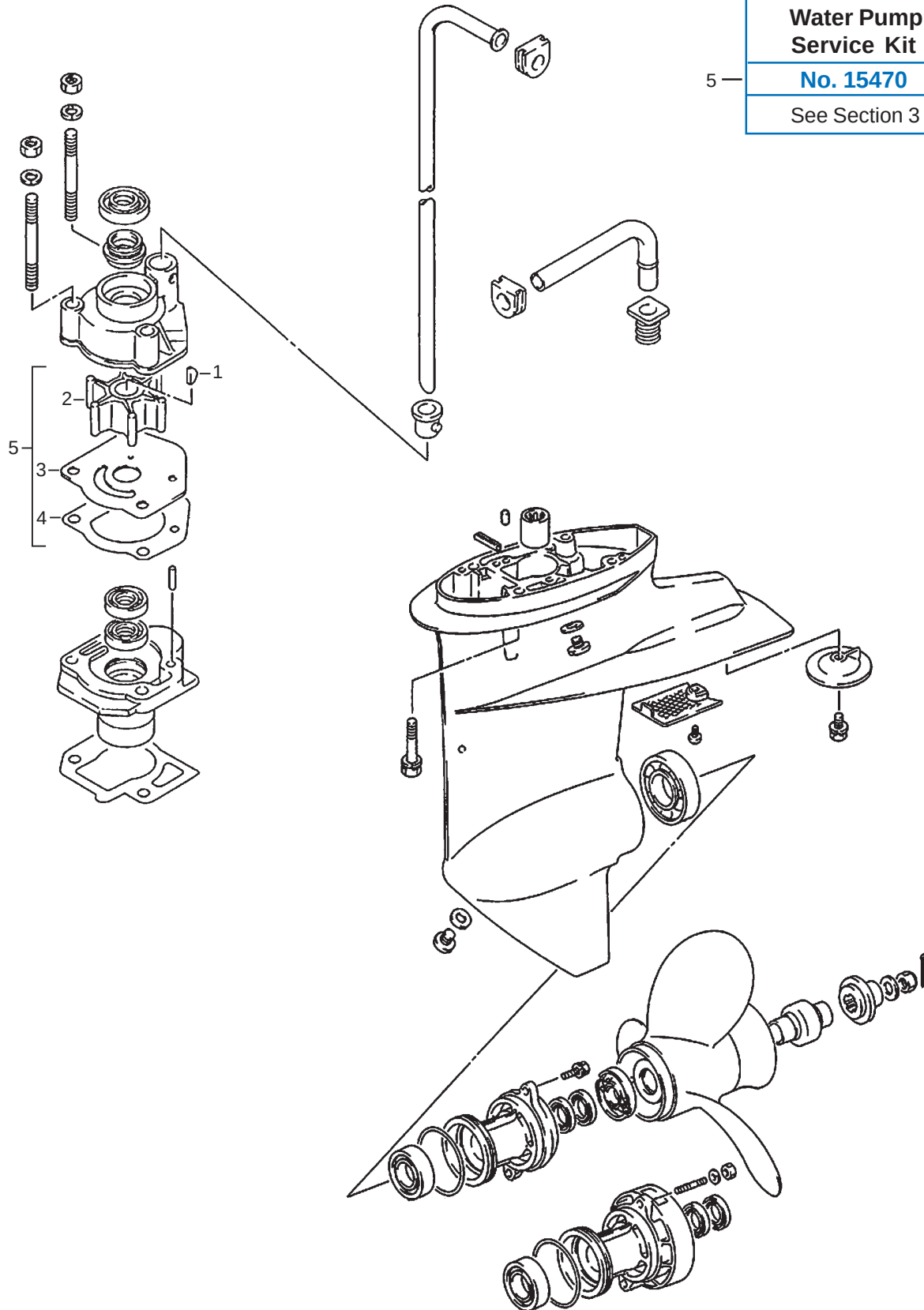
See Section 3

5 —



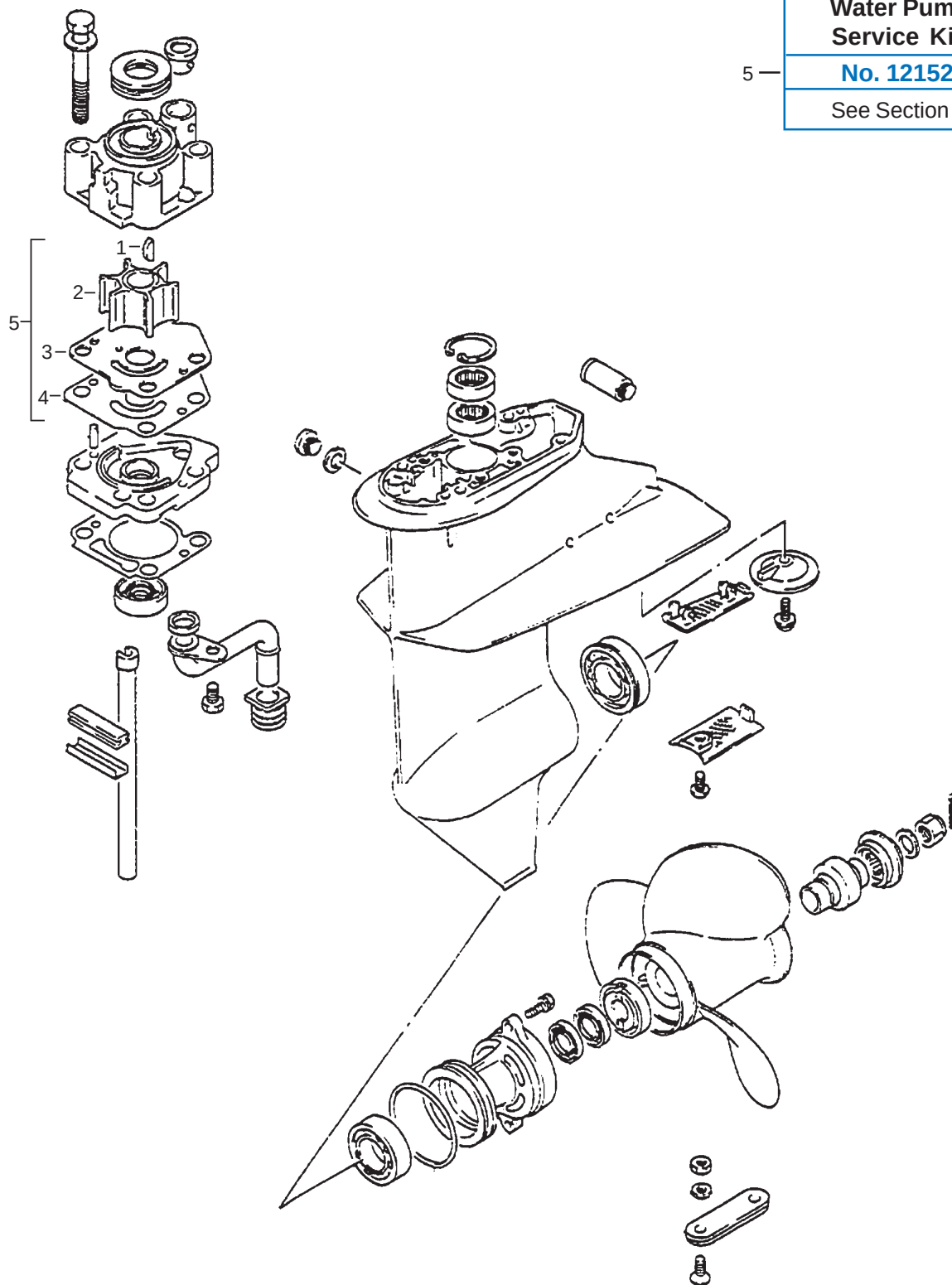
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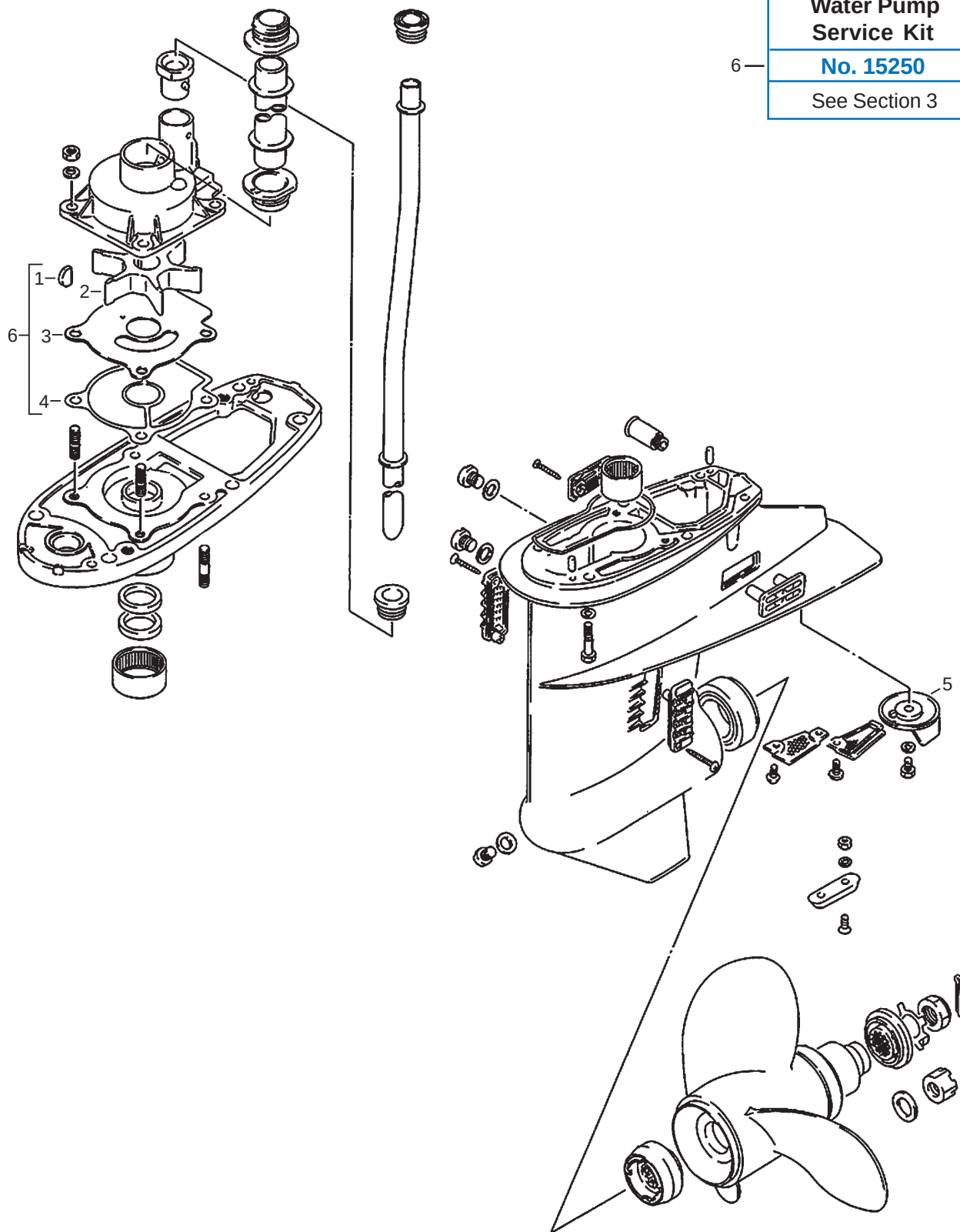
[illegible]

Water Pump
Service Kit

No. 15250

See Section 3

6—



Suzuki

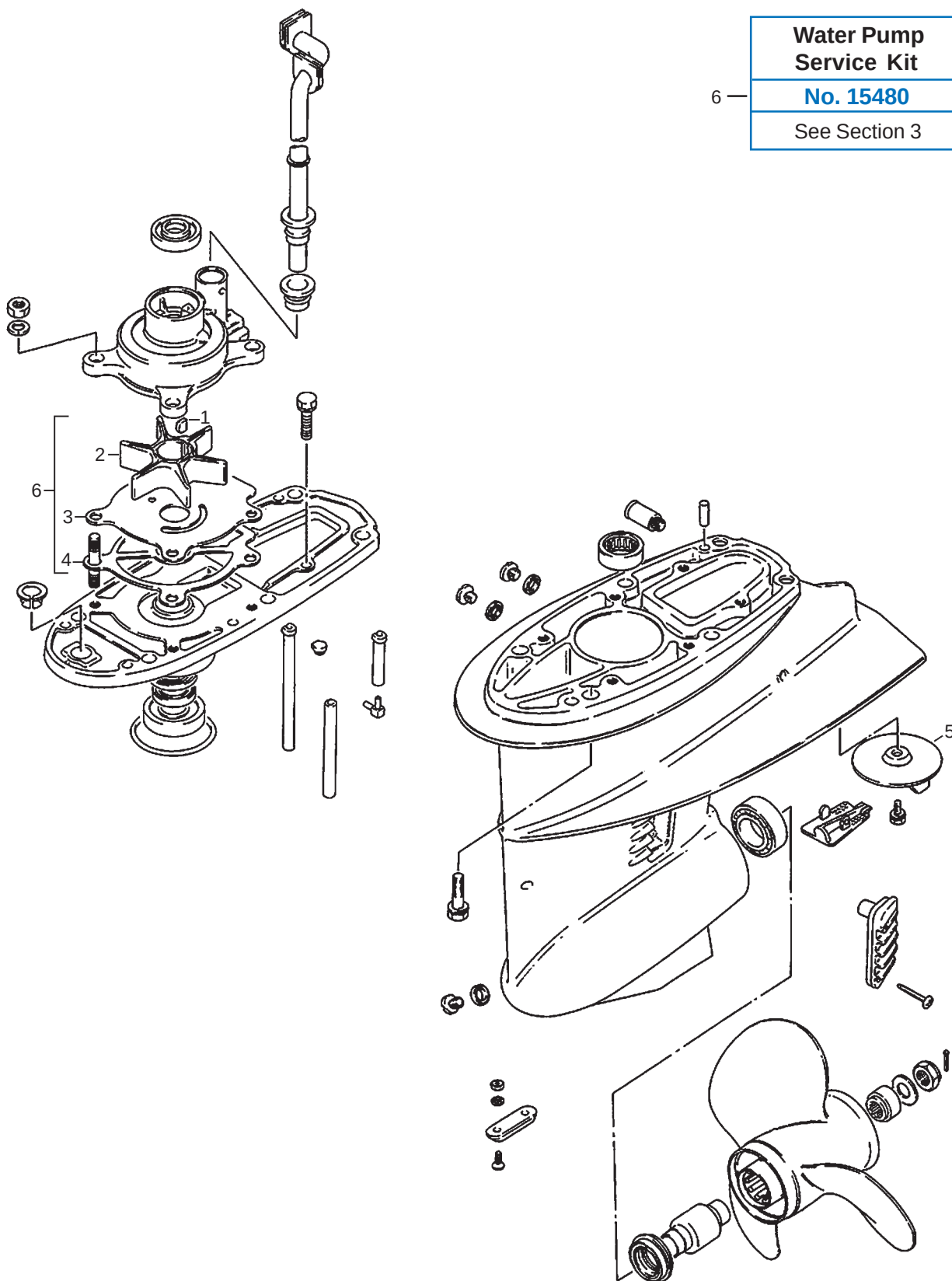
[illegible]

Water Pump
Service Kit

No. 15480

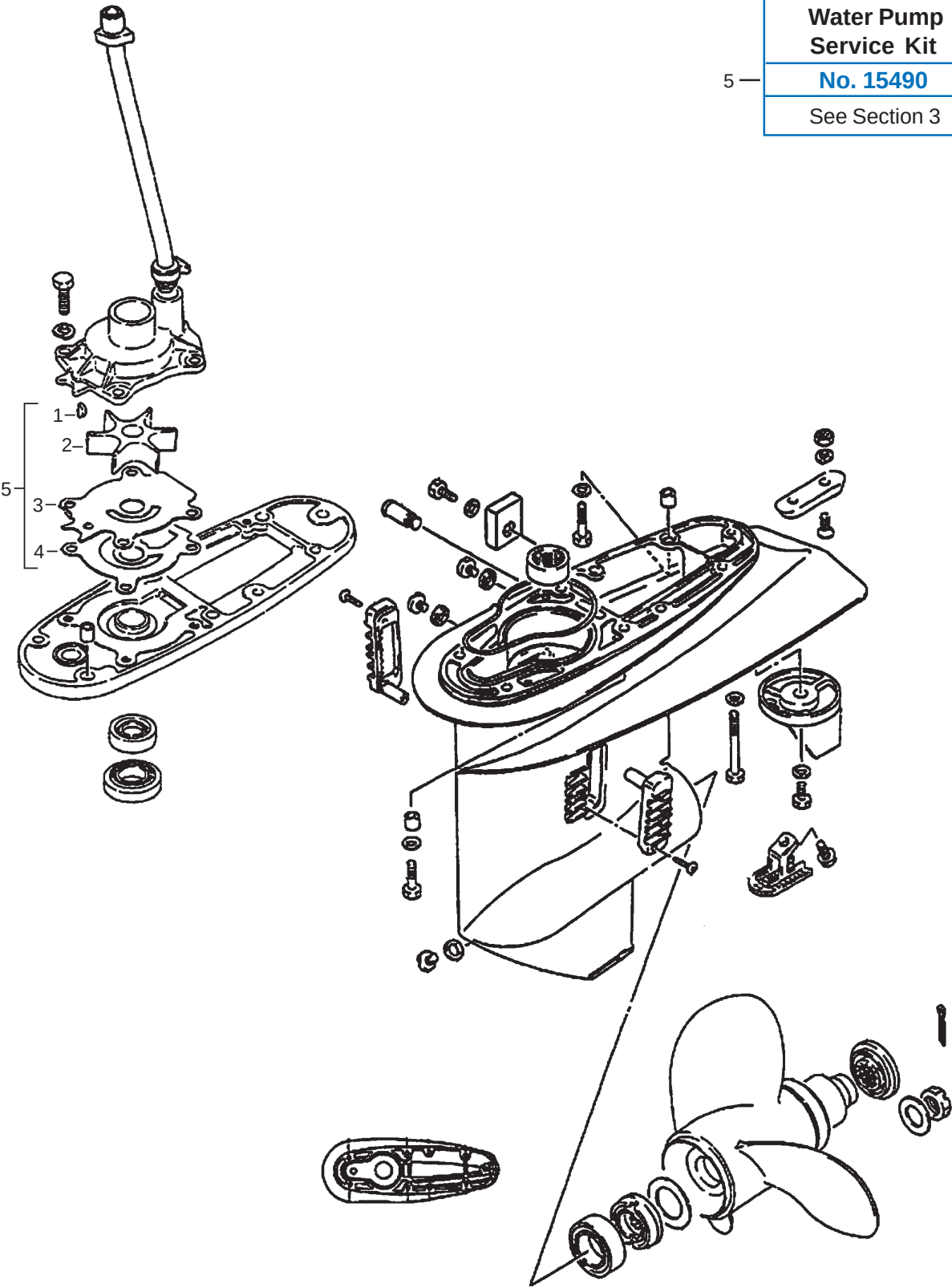
See Section 3

6 —



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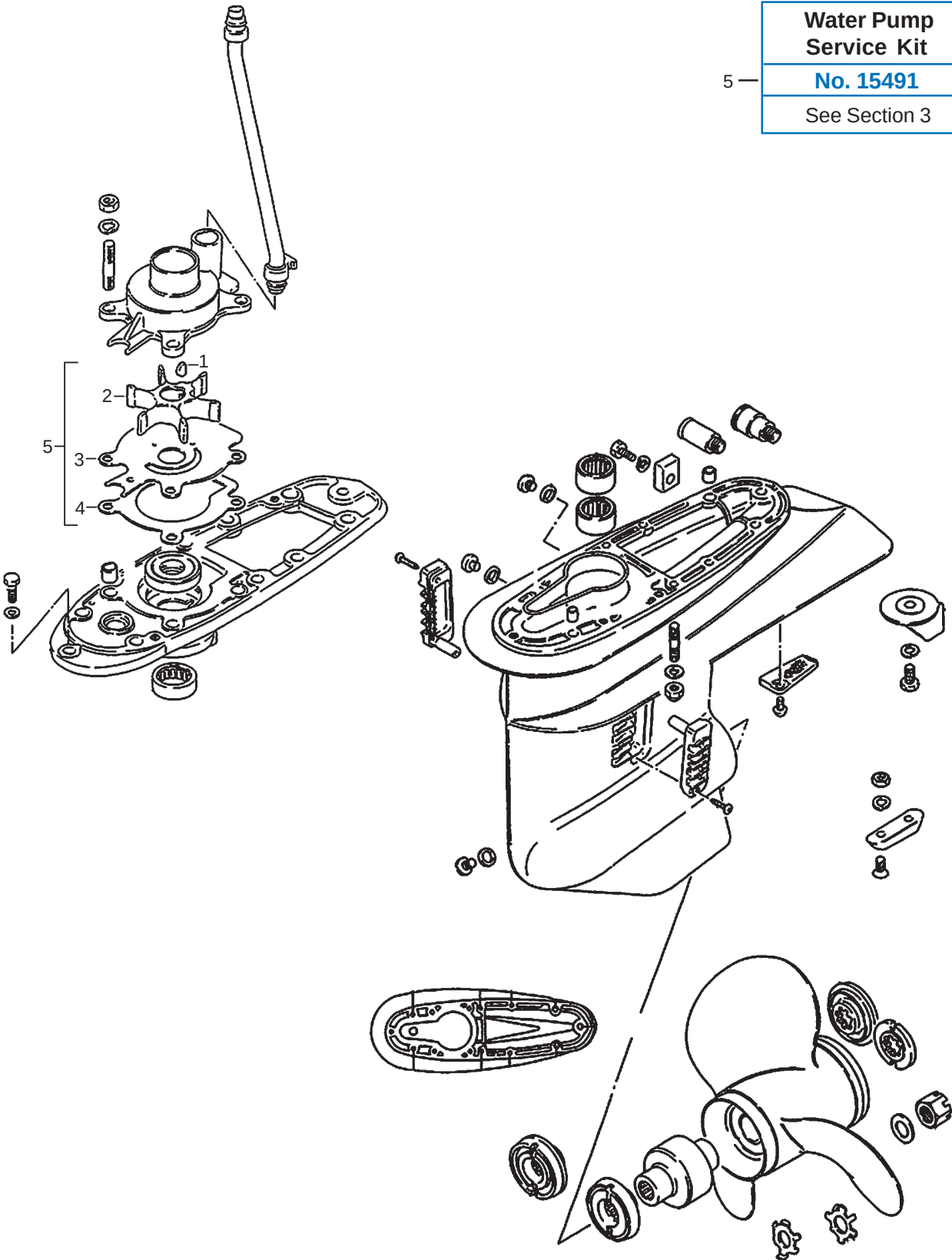
2-STROKE

GEARCASE COMPONENTS - DT75 & DT85

Water Pump
Service Kit

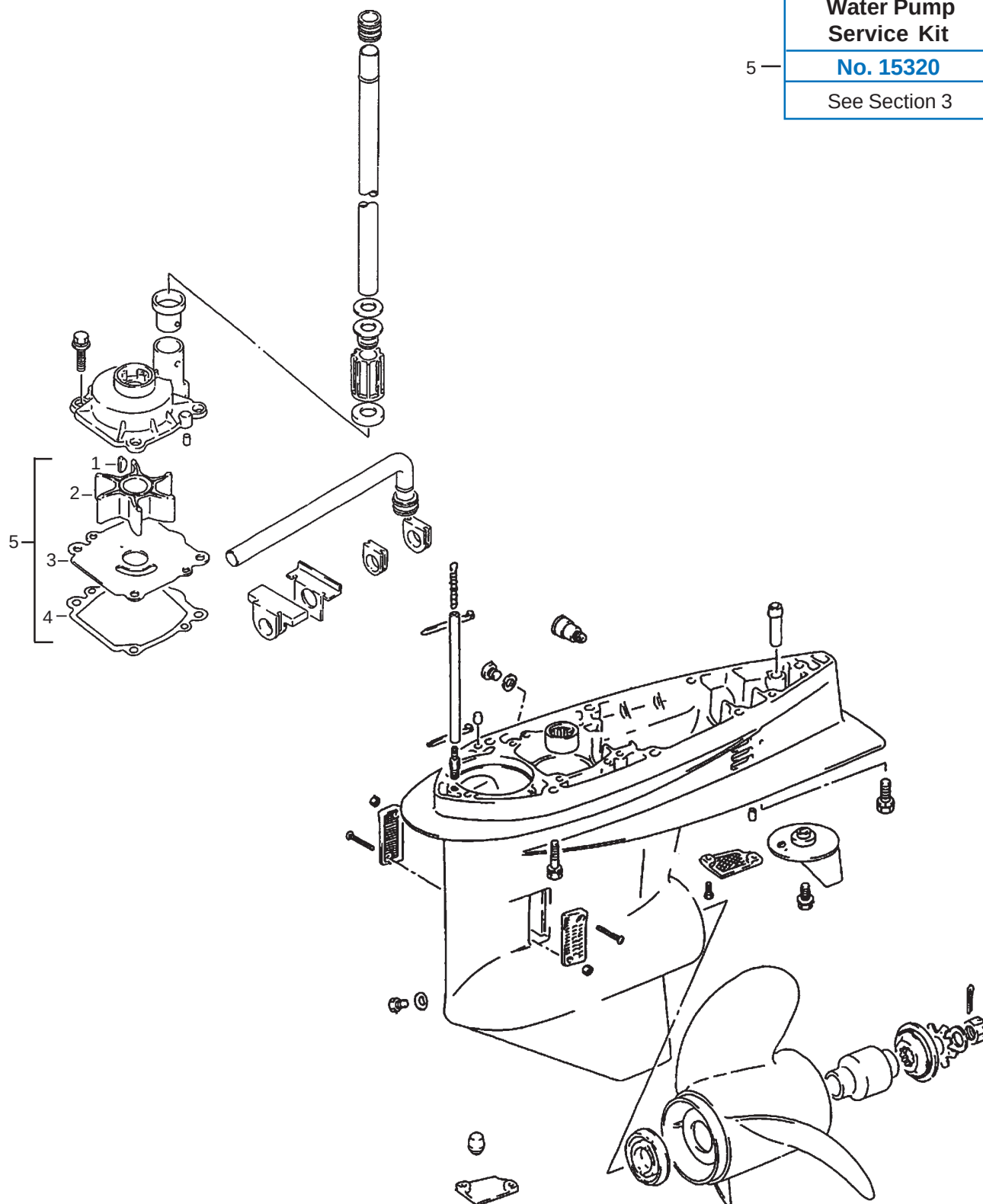
No. 15491

See Section 3



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[illegible]

Suzuki

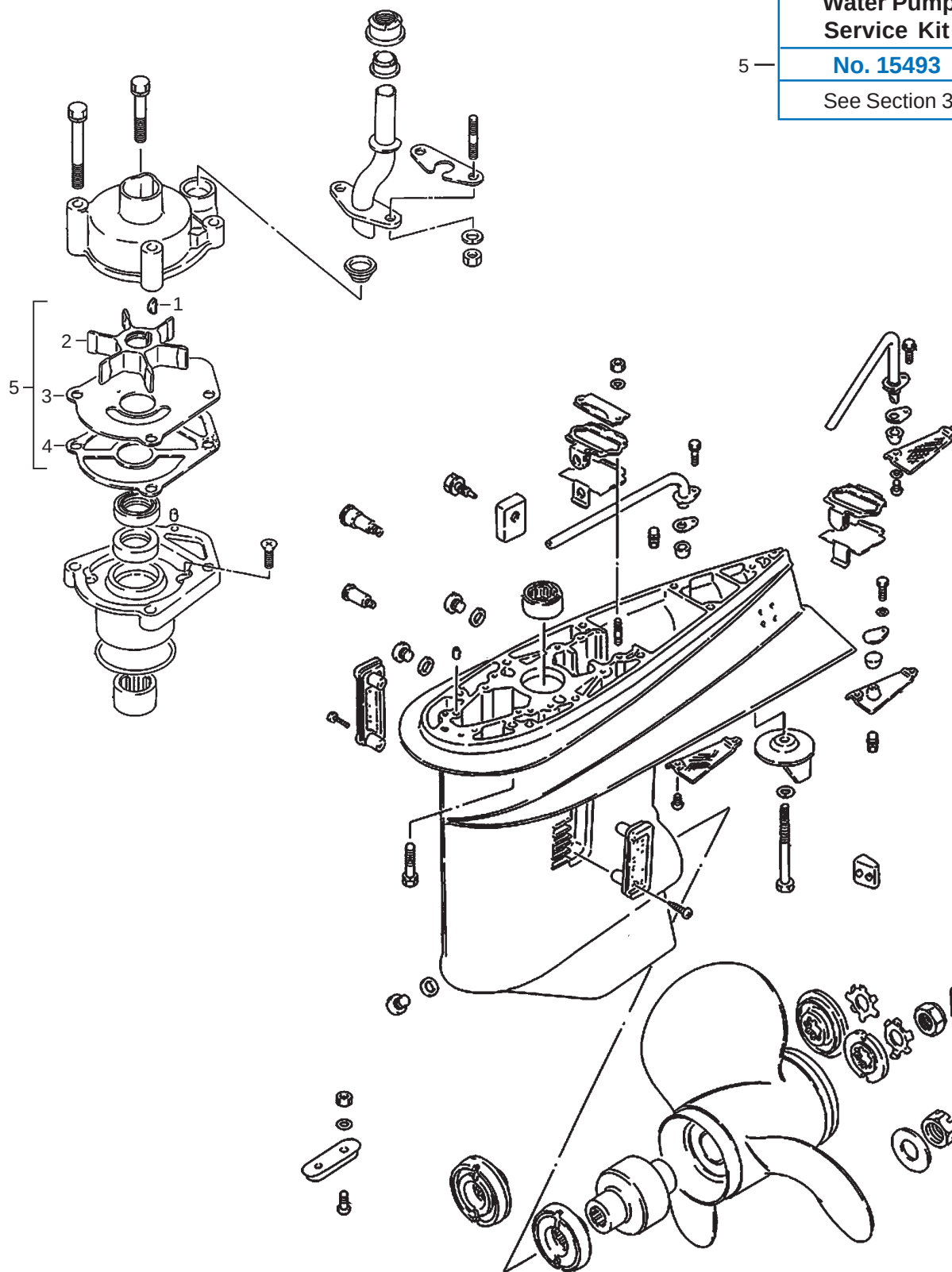
2-STROKE

GEARCASE COMPONENTS - DT115 & DT140

Water Pump
Service Kit

No. 15493

See Section 3



Suzuki

[illegible]

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2-STROKE

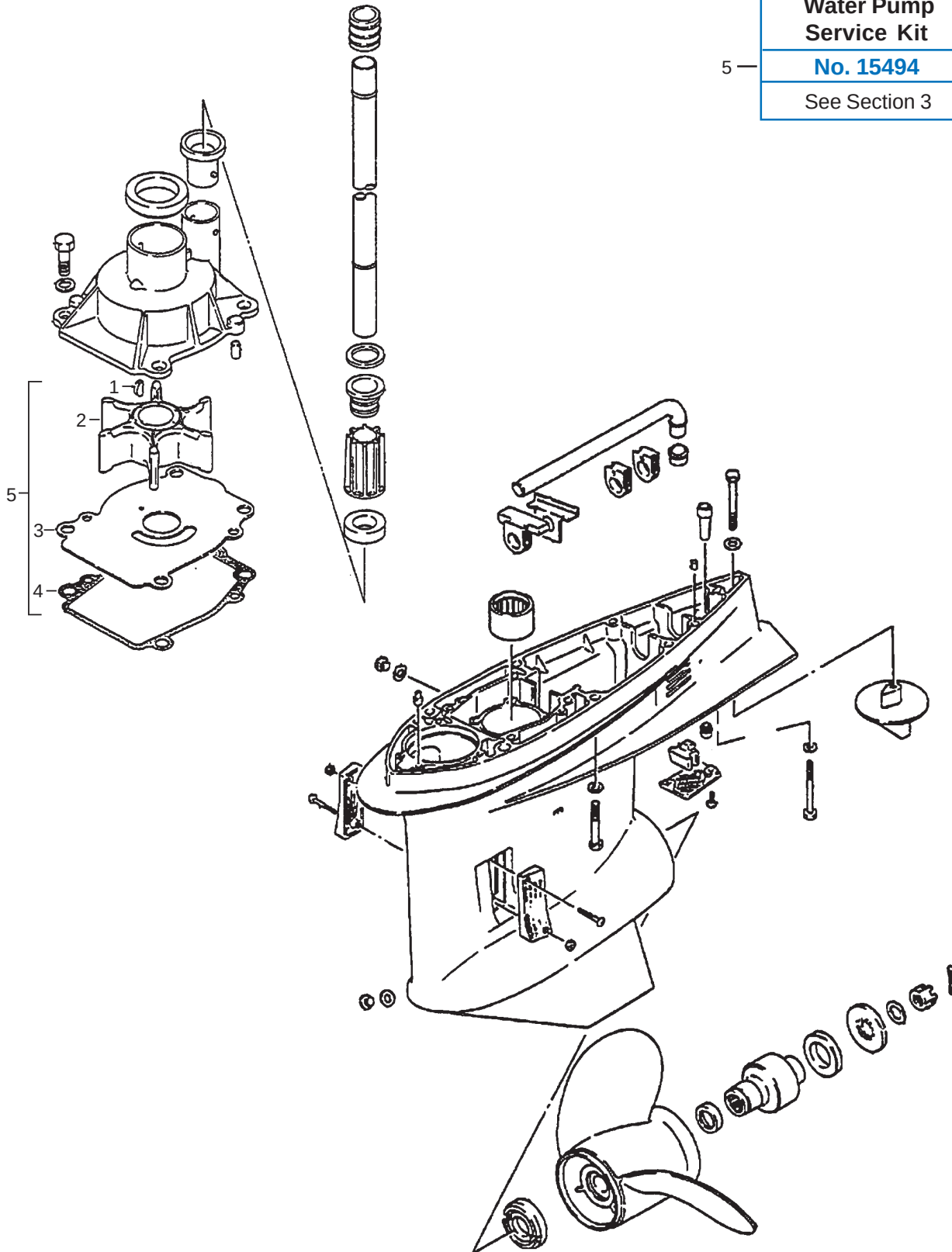
GEARCASE COMPONENTS - DT150, 175, 200, 225

Water Pump
Service Kit

No. 15494

See Section 3

5 —



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[illegible]



Section 2

Suzuki

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SUZUKI GEARCASE SEAL KITS

4-Stroke

No. 87861

GEARCASE SEAL KIT
OEM: 25700-95J00



DF25 & V-Twin

No. 87860

GEARCASE SEAL KIT
OEM: 25700-95D03



DF25 & DF30 (except V-Twin)

No. 87862

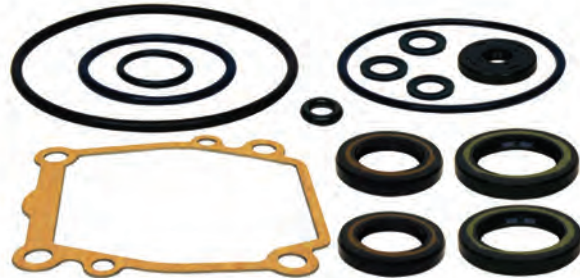
GEARCASE SEAL KIT
OEM: 25700-88L01



DF40, 40A, 50, 50A, 60, & 60A

No. 87863

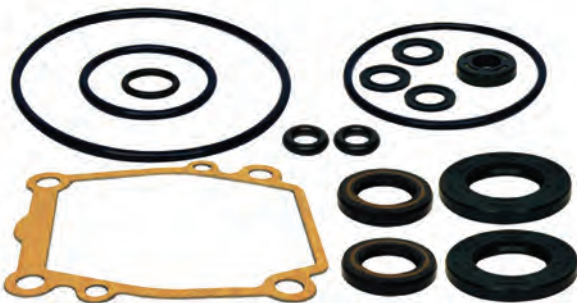
GEARCASE SEAL KIT
OEM: 25700-87E00



DF60, 70 & V4 Models (1989-2000)

No. 87864

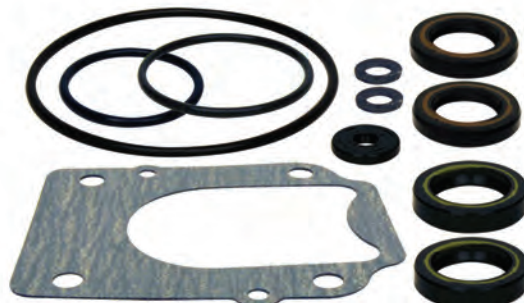
GEARCASE SEAL KIT
OEM: 25700-99E00



DF60 & DF70 (2001-2010)

No. 87865

GEARCASE SEAL KIT
OEM: 25700-87L00



DF70A & DF90A (2009 & Up)

SUZUKI GEARCASE SEAL KITS

4-Stroke

No. 87866

GEARCASE SEAL KIT
OEM: 25700-90J01



DF90 & DF115

No. 87867

GEARCASE SEAL KIT
OEM: 25700-92J00



DF140T & DF140Z

No. 87868

GEARCASE SEAL KIT
OEM: 25700-93J00



DF150, 175, 200, 225 & 250

No. 87869

GEARCASE SEAL KIT
OEM: 25700-98J00



DF250 & DF300

No. 87870

GEARCASE SEAL KIT
OEM: 25700-93L02



DF250A, 250AP, 300A & 300AP

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SUZUKI GEARCASE SEAL KIT COMPONENTS

Oil Seals

No. 87042 OIL SEAL OEM: 09289-20009 	No. 87041 OIL SEAL OEM: 09282-17006 	No. 87039 OIL SEAL OEM: 09282-17007 	No. 87027 OIL SEAL OEM: 09289-22007 
No. 87038 OIL SEAL OEM: 09282-17005 	No. 85225 OIL SEAL OEM: 09282-22004/07 	No. 87036 OIL SEAL OEM: 09282-28003 	No. 87026 OIL SEAL OEM: 09282-28002 
No. 87035 OIL SEAL OEM: 09284-08003 	No. 87034 OIL SEAL OEM: 09282-25001 	No. 87029 OIL SEAL OEM: 09283-10011 	No. 87021 OIL SEAL OEM: 09282-24004 
No. 87022 OIL SEAL OEM: 09282-30006 	 www.glmmarine.com		

Seals & Grommets

No. 86582 SEAL, SHIFT SHAFT OEM: 25223-94400  DF25V, 40A, 50A, 60A	No. 86585 SEAL RING OEM: 55122-88L00  DF25V, 40A, 50A, 60A	No. 86584 SEAL, SHIFT SHAFT OEM: 25222-96300  DF25, 25V, 30, 40, 40A, 50A, 60A
No. 87031 SEAL, SHIFT SHAFT OEM: 09282-08005  DF60 & 70, 70A, 80A, 90A, 150, 150G, 150AP, 175, 175G, 175AP, 200A, 200AP, 250A, 250AP, 250SS, 300, 300A, 300AP	No. 86586 SEAL, SHIFT ROD GUIDE HSG. OEM: 55122-93L00  DF250A, 250AP, 250SS, 300, 300A, 300AP	No. 86587 SEAL, RING OEM: 56128-93L00  DF250A, 250AP, 250SS, 300, 300A, 300AP

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SUZUKI GEARCASE SEAL KIT COMPONENTS		
O-Rings		
No. 45690 O-RING OEM: 09280-75002 	No. 45700 O-RING OEM: 09280-50005 	No. 45710 O-RING, SHIFT SHAFT OEM: 09280-13005 
No. 45510 O-RING, SHIFT SHAFT OEM: 09280-08005 	No. 45680 O-RING OEM: 09280-15007 	No. 45670 O-RING OEM: N/A 
No. 45660 O-RING OEM: 09280-75001 	No. 45540 O-RING, SHIFT SHAFT OEM: 09280-11001 	No. 45490 O-RING OEM: 09280-20004 
No. 45610 O-RING, DRIVE SHAFT OIL OEM: 09280-46004 	No. 45500 O-RING, SHIFT ROD GUIDE OEM: 09280-69001 	No. 45650 O-RING, SHIFT SHAFT OEM: 09280-86001 
No. 82030 O-RING, SHIFT SHAFT OEM: 09280-08008 	No. 45640 O-RING, SHIFT ROD GUIDE OEM: 09280-15003 	No. 45620 O-RING, PROP SHAFT BRG HSG & SHIFT SHAFT OEM: 09280-97001 

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SUZUKI GEARCASE SEAL KIT COMPONENTS

O-Rings continued...

No. 45460

O-RING, SHIFT ROD GUIDE HSG
OEM: 09280-55002



No. 45630

O-RING, PROP SHAFT BRG. HSG.
OEM: 09280-92004



No. 45600

O-RING
OEM: 09280-60007



No. 45570

O-RING
OEM: 09280-66004



No. 45580

O-RING
OEM: 09280-00040



No. 45560

O-RING
OEM: N/A



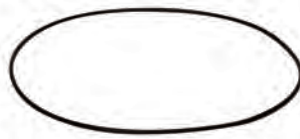
No. 45590

O-RING
OEM: 09280-00047



No. 80470

O-RING
OEM: 09280-00050



Gaskets

No. 38147

GASKET, WATER PUMP
OEM: 17472-96301



DF25, 25V, 30, 40, 40A, 50A, 60A
(except V-Twin)

No. 38201

GASKET, DRAIN PLUG
OEM: 09168-10022



DF25, 25V, 30, 40, 40A, 50A, 60, 60A, 70,
90, 100, 115, 115A, 140, 140A

No. 38202

GASKET, DRAIN PLUG
OEM: 09168-10034



DF70A, 80A, 90A
(09 Model)

No. 38144

GASKET, WATER PUMP
OEM: 17472-87E10



DF60, 70, 90, 100, 115, 115A, 140, 140A

No. 38146

GASKET, WATER PUMP
OEM: 17472-87L00



DF70A, 80A, 90A (09 Model)



Section 3

Suzuki Cooling System

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Suzuki

WATER PUMP IMPELLER & KEY IDENTIFICATION

Water Pump Impellers & Keys

For Suzuki Models
4-Stroke & 2-Stroke

These water pump impellers can be divided into two distinct groups.

High volume water pumps use long vane impellers.

High pressure water pumps use short vane impellers.

High Pressure / Short Vane Impellers

No. 89647 (Kit No's. 12152, 15220, 15230)

HIGH PRESSURE / SHORT VANE IMPELLER

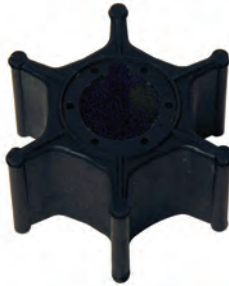
OEM: 17461-939M0

See Application Guide

Outside ø: 1.5625"

Inside ø: .50"

4-Stroke & 2-Stroke



No. 89579

KEY, HALF MOON

OEM: 09420-03009



High Volume / Long Vane Impellers

No. 89626 (Kit No. 15470)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-92D02

Not Sold Separately

Outside ø: 1.625"

Inside ø: .4375"

2-Stroke



No. 89579

(For Kit No. 15470)

KEY, HALF MOON

OEM: 09420-03009



No. 89516 (Kit No's. 15210, 15450, 15460)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-985M0, 17461-98501

See Application Guide

Outside ø: 1.625"

Inside ø: .4375"

4-Stroke & 2-Stroke



No. 89575

KEY, WOODRUFF

OEM: 09420-03002



No. 89373 (Kit No. 15260)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-94L00

See Application Guide

Outside ø: 2.375"

Inside ø: .625"

4-Stroke



No. 89574

KEY, WOODRUFF

OEM: 17462-94L00



No. 89628 (Kit No's. 15250, 15270, 15280)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-96312

See Application Guide

Outside ø: 2.50"

Inside ø: .625"

4-Stroke & 2-Stroke



No. 89578

KEY, WOODRUFF

OEM: 09420-04006



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WATER PUMP IMPELLER & KEY IDENTIFICATION

High Volume / Long Vane Impellers cont...

No. 89632 (Kit No. 15480)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-96410

Not Sold Separately

Outside ø: 2.625"

Inside ø: .625"

2-Stroke



No. 89578

(For Kit No. 15480)

KEY, WOODRUFF

OEM: 09420-04006



No. 89625 (Kit No. 15490)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-94701

Not Sold Separately

Outside ø: 2.625"

Inside ø: .625"

2-Stroke



No. 89572

(For Kit No. 15490)

KEY, WOODRUFF

OEM: 09420-04005



No. 89627 (Kit No. 15491)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-95302

Not Sold Separately

Outside ø: 2.625"

Inside ø: .75"

2-Stroke



No. 89572

(For Kit No. 15491)

KEY, WOODRUFF

OEM: 09420-04005



No. 89380 (Kit No's. 15310, 15320, 15340)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-87E12

See Application Guide

Outside ø: 3.0625"

Inside ø: .8125"

4-Stroke & 2-Stroke



No. 89577

KEY, HALF MOON

OEM: 09420-04009



No. 89370 (Kit No's. 15350, 15360, 15370, 15380, 15493, 15494)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-90J01

See Application Guide

Outside ø: 3.375"

Inside ø: .875"

4-Stroke & 2-Stroke



No. 89576

KEY, HALF MOON

OEM: 09420-05009



No. 89360 (Kit No's. 15390, 15410, 15240)

HIGH VOLUME / LONG VANE IMPELLER

OEM: 17461-93J00

See Application Guide

Outside ø: 3.4375"

Inside ø: .9375"

4-Stroke



No. 89576

KEY, HALF MOON

OEM: 09420-05009



Suzuki

4-STROKE

WATER PUMP KITS - DF4, 4A, 6, 6A, 8A, 9.9, 9.9A, 9.9B, 15, 15A, 20A

Water Pump Impeller Kit

No. 12316

OEM: 17400-98661



DF4, 4A, 6, 6A

Water Pump Service Kit

No. 15210

OEM: 17400-986L2



DF4, 4A, 6, 6A

Water Pump Service Kits

No. 15220

OEM: 17400-99J01



DF8A (2010-11), DF9.9A (2010-16), DF9.9B (2014 & Up), DF15A (2013 & Up) & DF20A (2013 & Up)

No. 15230

OEM: 17400-94J00



DF9.9 (2007-13), DF15 (2007-20)

No. 12152

OEM: 17400-93951



DF9.9 (1996-06), DF15 (1996-06)

Impellers / Pump Cup

No. 89516

OEM: 17461-985M0



No. 89647

OEM: 17461-939M0



Wear Plates / Gaskets

No. 12586

OEM: 17471-98610



No. 12582

OEM: 17471-99J00



No. 12581

OEM: 17471-93902



No. 16750

OEM: 17413-94J00



No. 38154

OEM: 17472-91J00



No. 38150

OEM: 17473-94J00



No. 38151

OEM: 17472-99J00



No. 38152

OEM: 17472-93911



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WATER PUMP KITS - DF25, 25A, 25V, 30, 30A, 40, 40A, 50, 50A, 60A

4-STROKE

Water Pump Service Kits

No. 15250

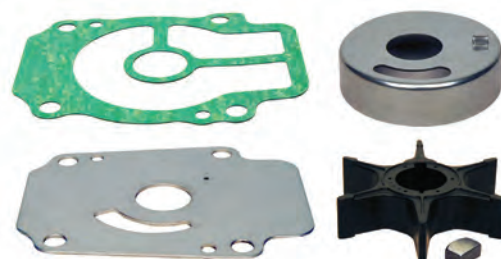
OEM: 17400-96354



DF25 (2000-06), DF30 (2000-07),
DF40 (1999-10), DF50 (1999-10)

No. 15260

OEM: 17400-94L01, 17400-94L00



DF25A (2014 & Up),
DF30A (2014 & Up)

No. 15270

OEM: 17400-95J02



DF25V (2006-14), DF40A (2011 & Up),
DF50A (2011 & Up), DF60A (2010 & Up)

No. 15280

OEM: 17400-88L01



DF25V (2006-14), DF40A (2011 & Up),
DF50A (2011 & Up), DF60A (2010 & Up)

Impellers / Pump Cups

Wear Plates / Gaskets / Seal

No. 89373

OEM: 17461-94L00



No. 89628

OEM: 17461-96312



No. 12577

OEM: 17471-94401



No. 12585

OEM: 17471-94L20



No. 12575

OEM: 17471-95J01



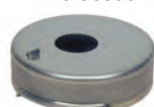
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OEM: 17413-94L00



No. 16740

OEM: 17413-95J00



No. 38153

OEM: 17472-94L00



No. 38147

OEM: 17472-96304



No. 86644

OEM: 17416-95J00



Suzuki

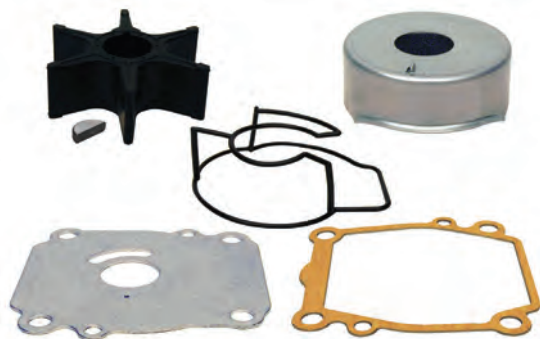
4-STROKE

WATER PUMK KITS - DF50AVT, 60, 70, 70A, 80A, 90A...

Water Pump Service Kits

No. 15290

OEM: 17400-99E10



DF50AVT & DF60AVT
(2014-2018)

No. 15320

OEM: 17400-87E04



DF60 & DF70
(1998-2006)

No. 15310

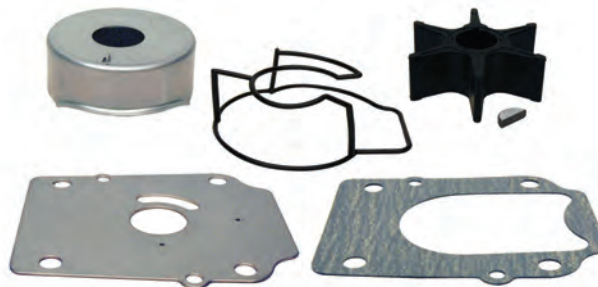
OEM: 17400-99E01



DF60 & 70
(2007-10)

No. 15340

OEM 17400-87L04



DF70A (2009 & Up), DF80A (2009-11),
DF90A (2009 & Up)

Impeller / Pump Cup

Wear Plates / Gaskets / Seals

No. 89380

OEM: 17461-87E12



No. 12576

OEM: 17471-99E00



No. 12573

OEM: 17471-92J00



No. 12574

OEM: 17471-87L01



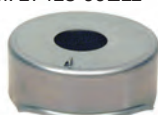
No. 86626

OEM: 17417-99E00



No. 16730

OEM: 17413-99E11



No. 38144

OEM: 17472-87E10



No. 38146

OEM: 17472-87L00



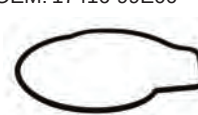
No. 86632

OEM: 17416-99E11



No. 86627

OEM: 17416-99E00



Suzuki

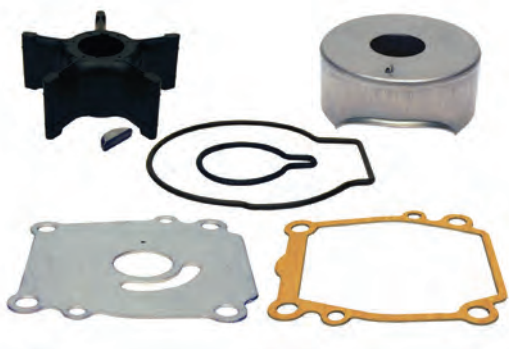
...DF90, 115, 115A, 140, 140A, 150/G/AP, 175, 175G, 175AP, 200A, 200AP

4-STROKE

Water Pump Service Kits

No. 15350

OEM: 17400-92J00



DF90, 115, 140
(2006-08)

No. 15360

OEM: 17400-90J20



DF90, 115, 140
(2001-05)

No. 15370

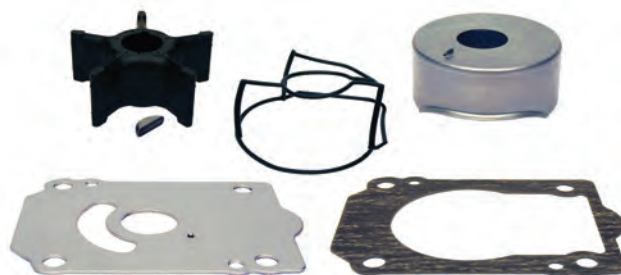
OEM: 17400-92J23



DF115, 115A, 140A, 150AP, 175AP
(2009 & Up)

No. 15380

OEM: 17400-96J04



DF150, 150G, 150AP, 175, 175G, 175AP, 200A, 200AP
(2006 & Up)

Impeller / Pump Cups

Wear Plates / Gaskets / Seals

No. 89370

OEM: 17461-90J01



No. 12573

OEM: 17471-92J00



No. 38144

OEM: 17472-87E10



No. 12568

OEM: 17471-93J02



No. 38143

OEM: 17472-93J00



No. 16710

OEM: 17413-96J01



No. 16720

OEM: 17413-92J01



No. 86643

OEM: 17416-92J11



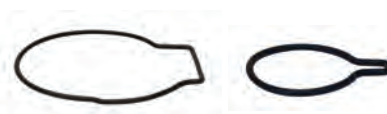
No. 86631

OEM: 17416-96J01



No. 86624 + No.86625

OEM: 17416-92J00 + 17417-92J00



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4-STROKE

DF200, 225, 250, 250SS, 250AP, 300, 300AP, 350A, 350B

Complete Water Pump Kits

No. 15395

OEM: 17400-93J04
+17410-93J01



DF200, 225, 250, V6 (2004 & Up)

No. 15415

OEM: 17400-98J03
+17410-93J01



DF250SS, 250AP, 300, 300AP (2007 & Up)

No. 15245

OEM: 17400-98L02
+17410-93J01



DF350A & DF350B (All Models)

Water Pump Service Kits

No. 15390

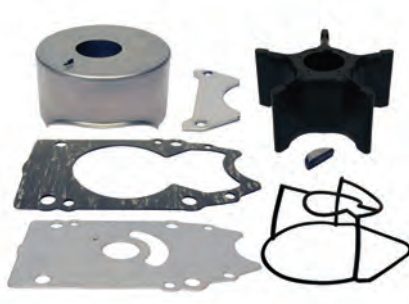
OEM: 17400-93J04



DF200, 225, 250, V6
(2004 & Up)

No. 15410

OEM: 17400-98J03



DF250SS, 250AP, 300, 300AP
(2007 & Up)

No. 15240

OEM: 17400-98L02



DF350A & DF350B
(All Models)

Pump Hsg / Impeller / Pump Cup

No. 12484

OEM: 17410-93J01



No. 86325

OEM: 17564-93J01



No. 12568

OEM: 17471-93J02



No. 12565

OEM: 17471-98J01



No. 12566

OEM: 17473-98J00



No. 12567

OEM: 17471-98L00



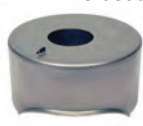
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OEM: 17461-93J00



No. 16700

OEM: 17413-93J02



No. 38143

OEM: 17472-93J00



No. 38141

OEM: 17472-98J00



No. 86623

OEM: 17416-93J01



No. 38142

OEM: 17472-98L00



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WATER PUMP KITS APPLICATIONS									4-STROKE
Model / HP	Year(s)	Complete Kit	Service Kit	Seal(s)	Impeller	Pump Housing	Pump Cup	Wear Plate(s)	Gasket(s)
4-Stroke									
DF4	2003-2016	-	15210	-	12316 / 89516	-	-	12586	38154
DF4A	2017-2020	-	15210	-	12316 / 89516	-	-	12586	38154
DF6	2003-2016	-	15210	-	12316 / 89516	-	-	12586	38154
DF6A	2017-2020	-	15210	-	12316 / 89516	-	-	12586	38154
DF8A	2010-2011	-	15220	-	89647	-	16750	12582	38150 / 38151
DF9.9	1996-2006	-	12152	-	89647	-	-	12581	38152
DF9.9	2007-2013	-	15230	-	89647	-	-	12581	38150 / 38152
DF9.9A	2010-2016	-	15220	-	89647	-	16750	12582	38150 / 38151
DF9.9B	2014 & Up	-	15220	-	89647	-	16750	12582	38150 / 38151
DF15	1996-2006	-	12152	-	89647	-	-	12581	38152
DF15	2007-2020	-	15230	-	89647	-	-	12581	38150 / 38152
DF15A	2013 & Up	-	15220	-	89647	-	16750	12582	38150 / 38151
DF20A	2013 & Up	-	15220	-	89647	-	16750	12582	38150 / 38151
DF25	2000-2006	-	15250	-	89628	-	-	12577	38147
DF25A	2014 & Up	-	15260	-	89373	-	16770	12585	38153
DF25V	2006-2014	-	15270	86644	89628	-	-	12575	38147
DF25V	2006-2014	-	15280	86644	89628	-	16740	12575	38147
DF30	2000-2007	-	15250	-	89628	-	-	12577	38147
DF30A	2014 & Up	-	15260	-	89373	-	16770	12585	38153
DF40	1999-2010	-	15250	-	89628	-	-	12577	38147
DF40A	2011 & Up	-	15270	86644	89628	-	-	12575	38147
DF40A	2011 & Up	-	15280	86644	89628	-	16740	12575	38147
DF50	1999-2010	-	15250	-	89628	-	-	12577	38147
DF50A	2011 & Up	-	15270	86644	89628	-	-	12575	38147
DF50A	2011 & Up	-	15280	86644	89628	-	16740	12575	38147
DF50AVT	2014-2018	-	15290	86632	89380	-	16730	12576	38144
DF60	1998-2006	-	15320	-	89380	-	-	12573	38144
DF60	2007-2010	-	15310	86626 / 86677	89380	-	16730	12576	38144
DF60A	2010 & Up	-	15270	86644	89628	-	-	12575	38147
DF60A	2010 & Up	-	15280	86644	89628	-	16740	12575	38147
DF60AVT	2014-2018	-	15290	86632	89380	-	16730	12576	38144
DF70	1998-2006	-	15320	-	89380	-	-	12573	38144
DF70	2007-2010	-	15310	86626 / 86677	89380	-	16730	12576	38144
DF70A	2009 & Up	-	15340	86632	89380	-	16730	12574	38146
DF80A	2009-2011	-	15340	86632	89380	-	16730	12574	38146
DF90	2001-2005	-	15360	-	89370	-	-	12573	38144
DF90	2006-2008	-	15350	86624 / 86625	89370	-	16720	12573	38144
DF90A	2009 & Up	-	15340	86632	89380	-	16730	12574	38146

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4-STROKE

WATER PUMP KITS APPLICATIONS

[illegible]

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WATER PUMP KITS - DT4, 5, 6, 8, 8C, 9.9, 9.9C, 15, 15C, 20, 25, 30, 35, 40C

2-STROKE

Water Pump Service Kits

No. 15450

OEM: 17400-98652



DT4 (1984-98) & DT5 (1989-02)

No. 15460

OEM: 17400-98551



DT6 (1984-02) & DT8 (1986-87)

No. 15470

OEM: 17400-92D01



DT8C (1988-97) & DT9.9C (1988-97)

No. 12152

OEM: 17400-93951



DT9.9 (1985-87), DT15 (1989-97),
DT15C (1989-97)

No. 15250

OEM: 17400-96353



DT20 (1986-88), DT25 (1984-88), DT25/30 (2000-07)
DT30 (1984-87), DT35/40C (1983-98)

GLM
www.glmmarine.com

Suzuki

2-STROKE

DT25C, 30C, 55, 65, 75, 85, 90, 100, 115, 140, 150, 175, 200, 225

Water Pump Service Kits

No. 15480

OEM: 17400-96404



DT25C (1989-00) & DT30C (1988-97)

No. 15490

OEM: 17400-94701



DT55 (1985-97) & DT65 (1985-97)

No. 15491

OEM: 17400-95351



DT75 (1985-00) & DT85 (1985-00)

No. 15320

OEM: 17400-87E04



DT90 (1998-06) & DT100 (1998-06)

No. 15493

OEM: 17400-94611



DT115 (1986-01) & DT140 (1986-01)

No. 15494

OEM: 17400-87D11



DT150 (1986-03), DT175 (1987-92),
DT200 (1986-00), DT225 (1990-03)

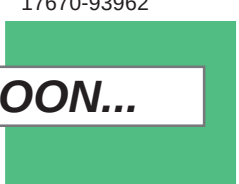
Suzuki

WATER PUMP KITS APPLICATIONS									2-STROKE
Model / HP	Year(s)	Complete Kit	Service Kit	Seal(s)	Impeller	Pump Housing	Pump Cup	Wear Plate(s)	Gasket(s)
2-Stroke									
DT4	1984-1998	-	15450	-	89516	-	-	N.S.S.	N.S.S.
DT5	1999-2002	-	15450	-	89516	-	-	N.S.S.	N.S.S.
DT6	1984-2002	-	15460	-	89516	-	-	N.S.S.	N.S.S.
DT8	1986-1987	-	15460	-	89516	-	-	N.S.S.	N.S.S.
DT8C	1988-1997	-	15470	-	89626	-	-	N.S.S.	N.S.S.
DT9.9	1985-1987	-	12152	-	89647	-	-	N.S.S.	N.S.S.
DT9.9C	1988-1997	-	15470	-	89626	-	-	N.S.S.	N.S.S.
DT15	1983-1988	-	12152	-	89647	-	-	N.S.S.	N.S.S.
DT15C	1989-1997	-	12152	-	89647	-	-	N.S.S.	N.S.S.
DT20	1986-1988	-	15250	-	89628	-	-	N.S.S.	N.S.S.
DT25	1984-1988	-	15250	-	89628	-	-	N.S.S.	N.S.S.
DT25	2000-2007	-	15250	-	89628	-	-	N.S.S.	N.S.S.
DT25C	1989-2000	-	15480	-	89632	-	-	N.S.S.	N.S.S.
DT30	1984-1987	-	15250	-	89628	-	-	N.S.S.	N.S.S.
DT30	2000-2007	-	15250	-	89628	-	-	N.S.S.	N.S.S.
DT30C	1988-1997	-	15480	-	89632	-	-	N.S.S.	N.S.S.
DT35	1983-1998	-	15250	-	89628	-	-	N.S.S.	N.S.S.
DT40C	1983-1998	-	15250	-	89628	-	-	N.S.S.	N.S.S.
DT55	1985-1997	-	15490	-	89625	-	-	N.S.S.	N.S.S.
DT65	1985-1997	-	15490	-	89625	-	-	N.S.S.	N.S.S.
DT75	1985-2000	-	15491	-	89627	-	-	N.S.S.	N.S.S.
DT85	1985-2000	-	15491	-	89627	-	-	N.S.S.	N.S.S.
DT90	1998-2006	-	15320	-	89380	-	-	N.S.S.	N.S.S.
DT100	1998-2006	-	15320	-	89380	-	-	N.S.S.	N.S.S.
DT115	1986-2001	-	15493	-	89370	-	-	N.S.S.	N.S.S.
DT140	1986-2001	-	15493	-	89370	-	-	N.S.S.	N.S.S.
DT150	1986-2003	-	15494	-	89370	-	-	N.S.S.	N.S.S.
DT175	1987-1992	-	15494	-	89370	-	-	N.S.S.	N.S.S.
DT200	1986-2000	-	15494	-	89370	-	-	N.S.S.	N.S.S.
DT225	1990-2003	-	15494	-	89370	-	-	N.S.S.	N.S.S.

Suzuki

4-STROKE

THERMOSTATS

No. 13011 OEM: 17670-90J01, 17670-90J00 	60° C	No. 13320 OEM: 17670-90J21, 17670-90J20 	50° C	No. 13033 OEM: 17670-90J11, 17670-90J10 	71° C NEW	No. 13016 OEM: 17670-93964, 17670-93963, 17670-93962 	50° C NEW
No. 13017 OEM: 17670-94404, 17670-94403 	60° C NEW	No. 13035 OEM: 17670-94J02, 17670-94J01 	60° C NEW	No. 13036 OEM: 17670-91J02, 17670-91J01 	50° C NEW	No. 13034 OEM: 17670-87J01, 17670-87J00 	72° C NEW

4-STROKE

THERMOSTATS APPLICATIONS

Model	Year(s)	GLM (Standard)	GLM (Option)	Model	Year(s)	GLM (Standard)	GLM (Option)
DF9.9	1996-2004	13017	-	DF115A	2013-2020	13320 (s)	13033 (o)
	2005-2013	13035	-	DF140	2002-2012	13011 (s)	13033 (o)
DF9.9A	2010-2016	13035	-	DF140A	2013-2020	13320 (s)	13033 (o)
DF9.9B	2014-2021	13036	-	DF150	2006-2011	13011 (s)	13033 (o)
DF15	1996-2004	13017	-		2012-2018	13320 (s)	13033 (o)
	2005-2012	13035	-	DF150A	2019-2020	13320 (s)	13033 (o)
DF15A	2013-2021	13036	-	DF150AP	2017-2020	13320 (s)	13033 (o)
DF20A	2013-2020	13036	-	DF150AS	2020	13320 (s)	13033 (o)
DF25	2000-2006	13017	-	DF175	2006-2011	13011 (s)	13033 (o)
DF25 V-Twin	2006-2014	13035	-		2012-2018	13320 (s)	13033 (o)
DF25A	2015-2020	13035	-	DF175A	2019-2020	13320 (s)	13033 (o)
DF30	2000-2007	13017	-	DF175AP	2017-2020	13320 (s)	13033 (o)
DF30A	2015-2020	13035	-	DF200	2004-2014	13011 (s)	13033 (o)
DF40	1999	13016 (s)	13017 (o)	DF200A	2015-2020	13320 (s)	13033 (o)
	2000-2010	13016 (s)	13034 (o)	DF200AP	2015-2020	13320 (s)	13033 (o)
DF40A	2011-2020	N/A (17670-93955)	-	DF200AS	2020	13320 (s)	13033 (o)
DF50	1999	13016 (s)	13017 (o)	DF225	2004-2020	13011 (s)	13033 (o)
	2000-2010	13016 (s)	13034 (o)	DF250	2004-2020	13011 (s)	13033 (o)
DF50A	2011-2020	N/A (17670-93955)	-	DF250AP	2013-2020	13320 (s)	13033 (o)
DF60	1998-1999	13016 (s)	13017 (o)	DF300	2007-2011	13011 (s)	13033 (o)
	2000-2009	13017 (s)	13034 (o)	DF300AP	2012-2020	13320 (s)	13033 (o)
DF60A	2010-2020	N/A (17670-93955)	-	DF300B	2020	N/A	-
DF70	1998-1999	13016 (s)	13017 (o)	DF350	2018-2020	N/A	-
	2000-2008	13017 (s)	13034 (o)				
DF70A	2009-2020	13011 (s)	13033 (o)				
DF80A	2009-2011	13011 (s)	13033 (o)				
DF90	2001-2008	13011 (s)	13033 (o)				
DF90A	2009-2020	13011 (s)	13033 (o)				
DF100	2009-2011	13011 (s)	13033 (o)				
DF115	2001-2012	13011 (s)	13033 (o)				

Section 4

Suzuki Fuel System

<i>Water Separating Fuel Filter Kits with Collection Bowls</i>	<i>78</i>
<i>Water Separating Fuel Filter Mounting Brackets</i>	<i>78</i>

Suzuki

WATER SEPARATING FUEL FILTER KITS WITH COLLECTION BOWLS

No. 25230

OEM: N/A

Stainless Steel Bracket
w/ Clear Collection Bowl

For Outboard use only
ABOVE deck installations

ø 1/4" NPTF Ports
Flow: 60 GPH
w/ 2 brass plugs No. 21887



10
Micron

No. 25240

OEM: N/A

Stainless Steel Bracket
w/ Clear Collection Bowl

For Outboard use only
ABOVE deck installations

ø 3/8" NPTF Ports
Flow: 60 GPH
w/ 2 brass plugs No. 21884



10
Micron

No. 25250

OEM: Racor B32013

Fuel Filter Element
w/ Clear Collection Bowl

For Outboard use only
ABOVE deck installations

Replacement Filter for:
No. 25220, 25230, 25240



10
Micron

Center
Threads
11/16-16
60 GPH

No. 25220

OEM: 99105-20005-ASY

Aluminum Bracket w/
Clear Collection Bowl

For Outboard use only
ABOVE deck installations

ø 3/8" NPTF Ports
Flow: 60 GPH
w/ 2 brass plugs No. 21884



10
Micron

No. 25200

OEM: Racor S3213
OEM: 99105-20005

Fuel Filter Element
with Viton O-ring
No. 82367



10
Micron

Center
Threads
11/16-16

No. 25005

OEM: 99105-20004-BWL-SUZUKI

Clear Collection Bowl

For Outboard use only
ABOVE deck installations

Includes Viton
O-ring No. 82367



No. 25010

OEM: N/A

316 Stainless Steel
Fuel Filter Bracket

ø 1/4" NPTF Ports
2 inputs & 2 outputs
w/ 2 brass plugs No. 21887



No. 25030

OEM: N/A

316 Stainless Steel
Fuel Filter Bracket

ø 3/8" NPTF Ports
2 inputs & 2 outputs
w/ 2 brass plugs No. 21884



No. 82367

OEM: RK22244

Viton O-ring



No. 25020

OEM: 8M0095674

Die Cast Aluminum
Fuel Filter Bracket

ø 3/8" NPTF Ports
2 inputs & 2 outputs
w/ 2 brass plugs No. 21884



[illegible]

Limited Warranty of GLM Products, Inc.

1. This product of GLM Products, Inc. ("GLM") is warranted to be free from defects in material and workmanship for a period of two years from the date of purchase for aluminum elbow/manifold and all other GLM parts and accessories, three years from the date of purchase for cast iron elbow/manifold. Products used for commercial, rental, or income producing activity are warranted for a period of ninety (90) days. Only a person who has proof of purchase of the GLM product will receive warranty service.
2. GLM does not warrant or make any representations in respect to installation errors made by a servicing dealer, servicing mechanic, or the individual. This warranty applies to defects in material and workmanship only, it does not apply to the following: alteration, removal of parts, adjustments, tune-ups, normal wear, rusting, damages due to accident, improper installation or service, misuse, neglect, lack of maintenance, use of any accessory or part not manufactured or sold by GLM, operation with fuels, oils, or lubricants which are not suitable for use with the product, water entering engine cylinder through exhaust system or carburetor, participation in or preparing for racing or other competitive activity or operating with a racing type lower unit. GLM's liability under this warranty shall be terminated on any part damaged by flood, fire, storm, or other natural acts or where the model number and other identification has been altered, defaced or removed.
3. GLM will not be liable for any labor charges and incidental, consequential (such as loss of business), special or indirect damages resulting from the product or caused by the defect or reasonable delay in correcting the defect are not covered under the warranty.
4. GLM reserves the right to inspect and determine whether or not any part has failed due to a defect in material or workmanship. **Do not disassemble any parts including drive units that have been assembled by GLM. GLM's obligation shall be limited to repairing, replacing or crediting the product determined to be defective, at GLM's sole discretion:** GLM reserves the right to credit refund your purchase price for the product rather than repair or replace the product, or any part thereof. Any part is covered only for the original warranty period. Once the warranty on the product has expired, the warranty on any replaced or repaired part also expires. GLM shall be allowed to keep parts it deems defective under this warranty.
5. **ALL WARRANTIES BY AND FROM GLM, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY FOR THE PRODUCT INVOLVED. GLM DOES NOT WARRANT, GUARANTEE OR MAKE ANY REPRESENTATIONS REGARDING THE USE OR THE RESULTS OF THE USE OF THE PRODUCT IN TERMS OF ITS CORRECTNESS, RELIABILITY OR OTHERWISE. THE ENTIRE RISK AS TO THE RESULT AND PERFORMANCE OF THE PRODUCT IS ASSUMED BY YOU. IN NO EVENT WILL GLM, OR ITS RESPECTIVE DIRECTORS, OFFICERS, EMPLOYEES OR AGENTS (COLLECTIVELY, "GLM") BE LIABLE TO YOU FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR INDIRECT DAMAGES (INCLUDING DAMAGES FOR LOSS OF BUSINESS PROFITS, BUSINESS INTERRUPTION, LOSS OF BUSINESS INFORMATION AND THE LIKE) ARISING OUT OF THE USE OR INABILITY TO USE THE PRODUCT.** GLM's liability to you for actual damages from any cause whatsoever, and regardless of the form of the action (whether in contract, tort (including negligence), product liability or otherwise), will be limited to the purchase price paid for the product. No GLM dealer, agent or employee is authorized to make any modification or extension to this warranty. Because some states do not allow the exclusion of implied warranties and/or the exclusion or limitation of liability for consequential or incidental damages, the above limitations may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.
6. You are required to notify GLM of any defect within the applicable warranty period and immediately obtain from GLM or its distributor a warranty application and a GLM RGA number. Upon GLM's receipt of the completed warranty application and part claimed under this warranty (with the GLM RGA number marked on the shipping and packaging of the part), GLM will inspect the part for warranty coverage. Only when the defect is covered by the warranty will the part be repaired or replaced, at GLM's sole option. If warranty service is required, you must deliver your product, at your expense, with proof-of-purchase (including original purchase invoice and invoice for installation of warranted part) to GLM for repair. Service is provided by GLM at its corporate headquarters at 705 Los Angeles Avenue, Monrovia, California 91016, Tel: (626) 357-0077, Fax: (626) 357-0600. When repair is completed, GLM will ship back to its indicated address. Shipping methods will be determined by GLM.
7. This warranty comprises the sole and entire warranty pertaining to the product furnished to you by GLM, and GLM makes no other warranty, guarantee or representation of any kind whatsoever pertaining to the product. Any other representations, or promises by any person are unauthorized and are not binding upon GLM unless in writing.

WARRANTY SERVICE PROCEDURE

- 1) **Claim Submission Requirements:** GLM will approve and honor legitimate warranty claims for products, provided the claim is submitted through an authorized service Dealer. **Do not disassemble any parts (including drive units) that have been assembled by GLM, as doing so may void the warranty.**
- 2) **Warranty Claim Processing:** GLM will credit or reimburse the Dealer for qualified warranty claims that comply with GLM's established warranty policies. All warranty claims must be submitted in writing to GLM Products, Inc. within the warranty period. For detailed information, please refer to the **Limited Warranty of GLM Products, Inc.**

To facilitate prompt and efficient service, please ensure that all warranty claim parts and supporting documentation are shipped directly to GLM. **All warranty claim products must be shipped freight prepaid** to GLM for inspection. Freight charges will only be reimbursed upon warranty claim approval.

- 3) **Return Goods Authorization (RGA) Procedure:** All returns must be pre-approved by GLM and accompanied by a Return Goods Authorization (RGA) number. **Returns without an RGA number will not be accepted.**

To obtain an RGA number, please contact GLM directly. The assigned RGA number must be clearly displayed on the outside of return package(s). Additionally, all related documentation must be included. Returns that do not meet these requirements will be refused.

- 4) **Required Documentation with All Warranty Claims:**

- Completed warranty application, available at www.glmmarine.com, on the back of each GLM Catalog, or through your GLM distributor.
- All parts related to the claim must be returned.
- The following invoices must be provided:
 - Original purchase order from the Dealer.
 - Original invoice for the installation of warranted parts.
 - Proposed invoice/work order for the warranty claim (if applicable).
 - Copies of all invoices for items listed in the proposed invoice. GLM complies with OEM standard flat hours and rates for labor.

- 5) **Shipping Instructions:**

Send claim(s) to: **GLM Products, Inc.**
Attn: Warranty
705 Los Angeles Avenue
Monrovia, CA 91016 USA
RGA#:



WARRANTY CLAIM APPLICATION

Instructions:

Please complete all fields and submit all required materials. Incomplete forms or missing documentation may result in delays in processing your claim. **Do not disassemble any units assembled by GLM.** For claims involving applications that use only GLM parts, please return **only the parts** to GLM - not the complete unit. GLM reserves the right to credit the Dealer or Distributor for all GLM products involved in warranty claims.

Contact Information:

For **Returned Goods Authorization (RGA)** number, please contact GLM at warranty@glmmarine.com or 626-357-0077. All returned goods must have an RGA# marked on the package(s). Returns without an RGA# will be refused. No exceptions. **Ship to: GLM Products, Inc., Attn: Warranty, 705 Los Angeles Avenue, Monrovia, CA 91016 USA.**

RGA #: _____ Date Called: _____ Company Name: _____ Contact Name: _____

Distributor Information:

Company Name: _____ Contact Name: _____
Address: _____ City: _____ State: _____ Zip: _____
Email: _____ Tel: _____ Fax: _____

Dealer Information:

Company Name: _____ Contact Name: _____
Address: _____ City: _____ State: _____ Zip: _____
Email: _____ Tel: _____ Fax: _____

Dealer's Customer Information:

Company Name: _____ Contact Name: _____
Address: _____ City: _____ State: _____ Zip: _____
Email: _____ Tel: _____ Fax: _____

Application Details:

Manufacturer: _____ Model: _____ Year: _____
Length: _____ Beam: _____ Engine / Drive: _____ Horse Power: _____

List any modifications to the boat or drive system that were not installed by the original manufacturer:

Please list all item(s) being returned and provide a detailed description of the reason for the warranty claim:

(If more space is needed, please continue on back of this form.)

Required Documentation: Please ensure that all required items are submitted with this form. Missing documentation or parts will result in delays in processing your claim. Submit the following items:

1. All parts related to the claim must be returned, regardless of manufacturer.
2. The following invoices must be provided:
 - Original purchase order from the Distributor.
 - Original invoice for the installation of warranted parts.
 - Proposed invoice/work order for repairs submitted to GLM by the Dealer (if applicable).
 - Copies of all invoices for items listed in the proposed invoice. GLM complies with OEM standard flat hours and rates of labor.

Superior Marine Manifolds

Conversion Kits

100% Complete



Gaskets & Hardware Included

MerCruiser V6
MerCruiser V8
OMC GM V6
OMC Ford V8

Wet Joint Manifold Kits

100% Complete



Gaskets & Hardware Included

MerCruiser 4-Cyl.
MerCruiser GM V6
MerCruiser GM V8
OMC / Volvo 4-Cyl.
OMC / Volvo GM V6
OMC / Volvo GM V8
OMC / Volvo Ford V8

Dry Joint Alternative

Manifold-Elbow Sets



Gaskets & Hardware Included

Replaces your whole dry joint exhaust system!

MerCruiser V6
MerCruiser V8

Exhaust Manifolds

4-Cyl. Log Style



Gaskets Included

MerCruiser 120
MerCruiser 140
MerCruiser 3.0 L

MerCruiser 3.0 LX
OMC 3.0 / 3.0 H.O.
Volvo 3.0 GS

Exhaust Elbows

Standard



MerCruiser 3 Inch
MerCruiser 4 Inch
MerCruiser 7" Dry
MerCruiser 14" Dry
OMC 3 Inch
Volvo 3 Inch V6
Volvo 3 Inch V8 S.B.
OMC / Volvo (Carb.)
OMC / Volvo (EFI)
OMC 3.0 / 3.0 H.O.
Volvo 3.0 GS
Barr GM & Ford V8

Exhaust Manifolds

V6 thru V8 B.B.



Gaskets Included

MerCruiser Wet
MerCruiser Dry
Volvo Penta
OMC

Dry Joint Manifold Kits

100% Complete



Gaskets & Hardware Included

7" Elbows:
MerCruiser GM V6
MerCruiser GM V8 S.B.
14" Elbows:
MerCruiser GM V6
MerCruiser GM V8 S.B.

Exhaust Elbows

Hi-Rise



Volvo Penta V6
Volvo Penta V8 S.B.
OMC V6
OMC V8 S.B.
OMC / Volvo Penta
V8 B.B.
OMC / Volvo Penta
V8 Ford

460 Adapter Kits

Ford Engine to GM Manifolds



MerCruiser V8 B.B.
OMC V8 B.B.
Volvo Penta V8 B.B.

Spacer Kits

Wet, Dry & D.J. Alternative



Gaskets & Hardware Included

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MerCruiser 6" - Wet
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MerCruiser 1.7" - Dry
MerCruiser 3" - Dry

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Manifolds



MerCruiser



Mercury/Mariner/Force



OMC/Volvo Penta



Johnson/Evinrude



Yamaha



Suzuki



Anodes



Digital Version:
GSU25V3

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